

# **Tungsten Carbide Burr**

With /without coating







# TC Burr Series Žn ith coating available)

#### @[\o--J\_Xg\j

| - L | 3_1/9 1) |  |                 |              |
|-----|----------|--|-----------------|--------------|
|     | J_Xg\j   |  | Without coating | With coating |
|     |          | A - j_Xg\ - : pĉe[i`ZXc                        | G+\$G,          | G- \$G.      |
|     |          | B - j_Xg\ - : pĉe[i`ZXc- with end a            | ut G/\$GO       | G(' \$G((    |
|     |          | C - j _Xg\ - Cylindrical with radius e         | end G() \$G(*   | G(+\$G(,     |
|     |          | D - j _Xg\ - 9Xcc                              | G( - \$G( .     | G(/\$G(0     |
|     |          | E - j_Xg\ - F mXc                              | G) ' \$G) (     | G) ) \$G) *  |
|     |          | $F - j_Xg\ - Ki\ $ with radius end             | G) +\$G) ,      | G) - \$G) .  |
|     |          | G - j _Xg\ - Pointed tree                      | G) /\$G) O      | G*' \$G*(    |
|     |          | H - j _Xg\ - =dXd \                            | G*)             | G* *         |
|     |          | L - j_Xg\ - Conical with radius end            | (+,, G*+\$G*,   | G* - \$G* .  |
|     |          | M - j_Xg\ -: fe`ZXc                            | G*/             | G* 0         |
|     | -2       | N - j _Xg\ - Inverted cone ( , "               | G+'             | G+(          |
|     |          | NS - j _Xg\ - Inverted cone 15° - with end cut | G+)             | G+*          |
|     |          | J - j _Xg\ - Conical counterbore -' ,          | G++             | G+,          |
|     |          | K - j_Xg\ - Conical counterbore O',            | , G+-           | G+.          |
|     |          |  |                 |              |

<sup>!</sup> Custom shapes/sizes/tooth designs upon request. Consult our engineers for your unique needs.

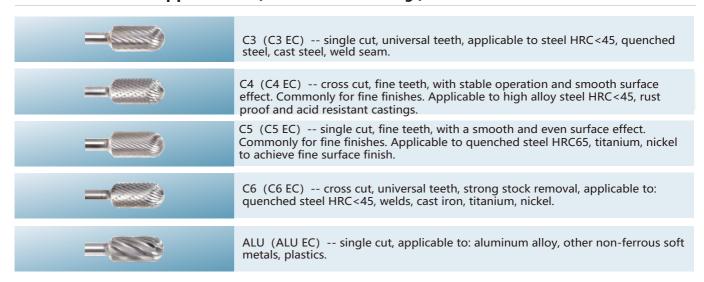
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.







#### **Cuts for universal applications (EC stands for coating.)**



**Advantages of coating:** Enhance the impact resistance of rotary burrs, reduce cutting temperatures, minimize material adhesion and clogging, thereby improving the efficiency and service life of rotary burrs.

#### **Operation Guide**

Please note the following application guidelines:

Selecting the optimal speed is a prerequisite for achieving the best performance and extending tool life.

| Burr dia. d1 (mm) | Recommended RPM | Burr dia. d1 (mm) | Recommended RPM |
|-------------------|-----------------|-------------------|-----------------|
| 2.0-3.0           | 45000 - 70000   | 8.0               | 20000 - 30000   |
| 4.0               | 35000 - 60000   | 10.0              | 15000 - 25000   |
| 5.0               | 30000 - 50000   | 12.0              | 12000 - 18000   |
| 6.0               | 25000 - 40000   | 16.0              | 9000 - 13000    |

#### **Special Notes:**

Recommended speeds are based on standard shank lengths ( $\emptyset$ 3  $\leq$  36mm,  $\emptyset$ 6  $\leq$  45mm).

The minimum clamping depth of the rotary burr shank must be no less than 10mm.

If using longer shanks ( $\emptyset$ 3 shank length > 35mm /  $\emptyset$ 6 shank length > 45mm), reduce the speed for safety reasons to avoid shank breakage or bending.

Damaged collets or eccentric drive shafts lead to compromise safety and cutting performance. Always inspect the drive tool before operation to ensure it is in proper working condition.

Always comply with all safety regulations related to rotary tool usage.

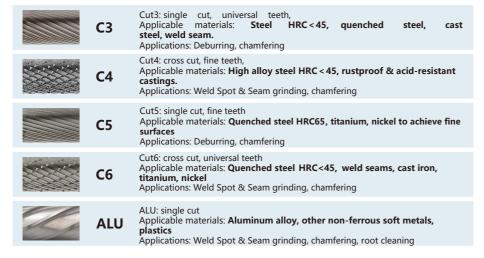


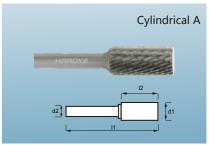
<sup>\*</sup> Tailor-made shapes/sizes/tooth designs upon request.

<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3A0211 C3 GL38 (HD63301416).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                  | Cut No.    |              |            |            |      |            | Burr head          |                      | Total      |       |
|------------------|------------|--------------|------------|------------|------|------------|--------------------|----------------------|------------|-------|
|                  | C3         | C4 C5 C6 ALU |            | ALU        | dia. |            |                    | Length               | **         |       |
| Model No.        |            |              |            |            |      | d2<br>[mm] | Dia.<br>d1<br>[mm] | Length<br> 2<br>[mm] | I1<br>[mm] | Pack. |
|                  |            |              | Article No |            |      |            | Limin              | [iiiiii]             |            |       |
| Shank dia. 3mm   |            |              |            |            |      |            |                    |                      |            |       |
| HDG C3A0214 GL38 | -          | -            | -          | HD63301412 | -    | 3          | 2.0                | 14                   | 38         | 1     |
| HDG C3A0214 GL43 | -          | -            | -          | HD63301405 | -    | 3          | 2.0                | 14                   | 43         | 1     |
| HDG C3A0211 GL38 | HD63301416 | HD63301417   | HD63301418 | HD63301419 | -    | 3          | 2.5                | 11                   | 38         | 1     |
| HDG C3A0314 GL38 | HD63301420 | HD63301421   | HD63301422 | HD63301423 | -    | 3          | 3.0                | 14                   | 38         | 1     |
| HDG C3A0314 GL43 | -          | -            | -          | HD63301404 | -    | 3          | 3.0                | 14                   | 43         | 1     |
| HDG C3A0413 GL51 | -          | -            | -          | HD63303220 | -    | 3          | 4.0                | 13                   | 51         | 1     |
| HDG C3A0513 GL51 | -          | -            | -          | HD63303221 | -    | 3          | 5.0                | 13                   | 51         | 1     |
| HDG C3A0613 GL43 | -          | -            | -          | HD63303232 | -    | 3          | 6.0                | 13                   | 43         | 1     |
| HDG C3A0613 GL51 | HD63301424 | HD63301425   | HD63301426 | HD63303222 | -    | 3          | 6.3                | 12.7                 | 51         | 1     |

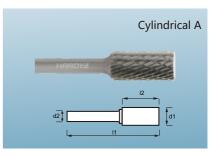
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.













Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6A0416 C3 GL61 (HD63301427).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                   |            |                 | Cut No.    |            |              | Shank      | Burr | head   | Total      |       |
|-------------------|------------|-----------------|------------|------------|--------------|------------|------|--------|------------|-------|
|                   | С3         | C3 C4 C5 C6 ALU |            |            |              | dia.       |      |        | Length     | **    |
| Model No.         |            |                 |            | 472-472-4  |              | d2<br>[mm] | Dia. | Length | I1<br>[mm] | Pack. |
|                   |            |                 | Article No |            |              |            | [mm] | [mm]   |            |       |
| Shank dia. 6mm    |            |                 |            |            |              |            |      |        |            |       |
| HDG C6A0416 GL61  | HD63301427 | HD63301428      | HD63301429 | HD63301430 | -            | 6          | 4.0  | 16     | 61         | 1     |
| HDG C6A0516 GL61  | HD63301431 | HD63301432      | HD63301433 | HD63301434 | -            | 6          | 5.0  | 16     | 61         | 1     |
| HDG C6A0616 GL50  | HD63301435 | HD63301436      | HD63301437 | HD63301438 | HD63301439   | 6          | 6.0  | 16     | 50         | 1     |
| HDG C6A0616 GL116 | HD63301440 | -               | -          | HD63301441 | HD63301442   | 6          | 6.0  | 16     | 116        | 1     |
| HDG C6A0616 GL166 | HD63301443 | -               | -          | HD63301444 | HD63301445   | 6          | 6.0  | 16     | 166        | 1     |
| HDG C6A0820 GL65  | HD63301446 | HD63301447      | HD63301448 | HD63303223 | HD63301449   | 6          | 8.0  | 20     | 65         | 1     |
| HDG C6A0820 GL120 | HD63301450 | -               | -          | HD63301451 | HD63301452   | 6          | 8.0  | 20     | 120        | 1     |
| HDG C6A0820 GL170 | HD63301453 | -               | -          | HD63301454 | HD63301455   | 6          | 8.0  | 20     | 170        | 1     |
| HDG C6A1020 GL65  | HD63301456 | HD63301457      | HD63301458 | HD63301459 | HD63301460*  | 6          | 10.0 | 20     | 65         | 1     |
| HDG C6A1020 GL120 | HD63301461 | -               | -          | HD63301462 | HD63301463*  | 6          | 10.0 | 20     | 120        | 1     |
| HDG C6A1020 GL170 | HD63301464 | -               | -          | HD63301465 | HD63301466*  | 6          | 10.0 | 20     | 170        | 1     |
| HDG C6A1225 GL70  | HD63301467 | HD63301468      | HD63301469 | HD63301470 | HD63301471*  | 6          | 12.0 | 25     | 70         | 1     |
| HDG C6A1225 GL125 | HD63301472 | -               | -          | HD63301473 | HD63301474*  | 6          | 12.0 | 25     | 125        | 1     |
| HDG C6A1225 GL175 | HD63301475 | -               | -          | HD63301476 | HD63301477*  | 6          | 12.0 | 25     | 175        | 1     |
| HDG C6A1625 GL70  | HD63301478 | HD63301479      | HD63301480 | HD63301481 | HD63301482** | 6          | 16.0 | 25     | 70         | 1     |

HD63301460\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6A1020 ALU6T GL65 (HD63301460)

HD63301463\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6A1020 ALU6T GL120 (HD63301463)

HD63301471\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6A1020 ALU6T GL170 (HD63301466)

HD63301474\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6A1225 ALU6T GL70 (HD63301471)

HD63301477\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6A1225 ALU6T GL125 (HD63301474)

HD63301482\*\* -- Cut number is 8, the accurate model no.(art. no.) is HDG C6A1625 ALU6T GL170 (HD63301482)

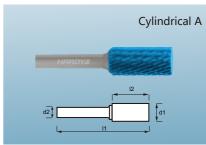


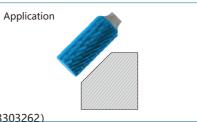
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3A0211 C3 GL38 EC (HD63303262).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                     |            |            | Cut No.    |            |        | Shank      | Burr head |        | Total  |       |
|---------------------|------------|------------|------------|------------|--------|------------|-----------|--------|--------|-------|
|                     | C3 EC      | C4 EC      | C5 EC      | C6 EC      | ALU EC | dia.       |           |        | Length | 22    |
| Model No.           |            |            |            |            |        | d2<br>[mm] | d1        | Length | [mm]   | Pack. |
|                     |            |            | Article No |            |        |            | [mm]      | [mm]   |        |       |
| Shank dia. 3mm      |            |            |            |            |        |            |           |        |        |       |
| HDG C3A0214 GL38 EC | -          | -          | -          | HD63301413 | -      | 3          | 2.0       | 14     | 38     | 1     |
| HDG C3A0214 GL43 EC | -          | -          | -          | HD63301407 | -      | 3          | 2.0       | 14     | 43     | 1     |
| HDG C3A0211 GL38 EC | HD63303262 | HD63303263 | HD63303264 | HD63303265 | -      | 3          | 2.5       | 11     | 38     | 1     |
| HDG C3A0314 GL38 EC | HD63303266 | HD63303267 | HD63303268 | HD63303269 | -      | 3          | 3.0       | 14     | 38     | 1     |
| HDG C3A0314 GL43 EC | -          | -          | -          | HD63301406 | -      | 3          | 3.0       | 14     | 43     | 1     |
| HDG C3A0613 GL43 EC | -          | -          | -          | HD63303233 | -      | 3          | 6.0       | 13     | 43     | 1     |
| HDG C3A0613 GL51 EC | HD63303270 | HD63303271 | HD63303272 | HD63303273 | -      | 3          | 6.3       | 12.7   | 51     | 1     |

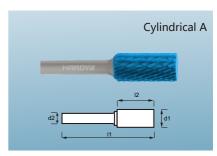
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.







| C3 EC  | Cut3 EC, with coating, single cut, universal teeth, Applicable materials: Steel HRC < 45, quenched steel, cast steel, welds seams Applications: Deburring, chamfering                                |
|--------|--|
| C4 EC  | Cut4 EC, with coating, cross cut, fine teeth, Applicable materials: <b>High alloy steel HRC &lt; 45, rust proof and acid resistant castings.</b> Applications: Weld Spot & Seam grinding, Chamfering |
| C5 EC  | Cut5 EC, with coating, single cut, fine teeth, Applicable materials: Quenched steel HRC65, titanium, nickel, to achieve fine surfaces Applications: Deburring, chamfering                            |
| C6 EC  | Cut6 EC, with coating, cross cut, universal teeth, Applicable materials: Quenched steel HRC<45, weld seams, cast iron, titanium, nickel Applications: Weld Spot & Seam grinding, Chamfering          |
| ALU EC | ALU EC, single cut, Applicable materials: Aluminum alloy, other non-ferrous soft metals, plastics Applications: Weld Spot & Seam grinding, chamfering, root cleaning                                 |





6

6

HD63303321 HD63303322\*

HD63303324 HD63303325\*

12.0

12.0

12.0

16.0

25

25

25

25

70

125

175

70

1

1

1

Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6A0416 C3 GL61 EC (HD63303274).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

HDG C6A1225 ... GL70 EC HD63303315 HD63303316 HD63303317 HD63303318 HD63303319\*

| . Total of Catal Float International Control of Catal |            |            |            |                 |             |       |       |        |        |         |  |  |
|---|------------|------------|------------|-----------------|-------------|-------|-------|--------|--------|---------|--|--|
|   |            |            | Cut No.    |                 |             | Shank |       |        | Total  |         |  |  |
|   | C3 EC      | C4 EC      | C5 EC      | C6 EC           | ALU EC      | dia.  |       |        | Length |         |  |  |
| Model No.   |            | 966666     |            | <b>2007</b> 070 |             | d2    |       | Length |        | Pack.   |  |  |
|   |            |            |            |                 |             | [mm]  | _ a i | [2     | [mm]   | i delli |  |  |
|   |            |            | [mm]       | [mm]            |             |       |       |        |        |         |  |  |
| Shank dia. 6mm  |            |            |            |                 |             |       |       |        |        |         |  |  |
| HDG C6A0416 GL61 EC   | HD63303274 | HD63303275 | HD63303276 | HD63303277      | -           | 6     | 4.0   | 16     | 61     | 1       |  |  |
| HDG C6A0516 GL61 EC   | HD63303278 | HD63303279 | HD63303280 | HD63303281      | -           | 6     | 5.0   | 16     | 61     | 1       |  |  |
| HDG C6A0616 GL50 EC   | HD63303282 | HD63303283 | HD63303284 | HD63303285      | HD63303286  | 6     | 6.0   | 16     | 50     | 1       |  |  |
| HDG C6A0616 GL116 EC  | HD63303287 | -          | -          | HD63303288      | HD63303289  | 6     | 6.0   | 16     | 116    | 1       |  |  |
| HDG C6A0616 GL166 EC  | HD63303290 | -          | -          | HD63303291      | HD63303292  | 6     | 6.0   | 16     | 166    | 1       |  |  |
| HDG C6A0820 GL65 EC   | HD63303293 | HD63303294 | HD63303295 | HD63303296      | HD63303297  | 6     | 8.0   | 20     | 65     | 1       |  |  |
| HDG C6A0820 GL120 EC  | HD63303298 | -          | -          | HD63303299      | HD63303300  | 6     | 8.0   | 20     | 120    | 1       |  |  |
| HDG C6A0820 GL170 EC  | HD63303301 | -          | -          | HD63303302      | HD63303303  | 6     | 8.0   | 20     | 170    | 1       |  |  |
| HDG C6A1020 GL65 EC   | HD63303304 | HD63303305 | HD63303306 | HD63303307      | HD63303308* | 6     | 10.0  | 20     | 65     | 1       |  |  |
| HDG C6A1020 GL120 EC  | HD63303309 | -          | -          | HD63303310      | HD63303311* | 6     | 10.0  | 20     | 120    | 1       |  |  |
| HDG C6A1020 GL170 EC  | HD63303312 | -          | -          | HD63303313      | HD63303314* | 6     | 10.0  | 20     | 170    | 1       |  |  |

Remark HD63303308\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6A1020 ALU6T GL65 EC (HD63303308)

HD63303311\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6A1020 ALU6T GL120 EC (HD63303311)

HD63303319\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6A1020 ALU6T GL170 EC (HD63303314)

HD63303322\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6A1225 ALU6T GL70 EC (HD63303329)

HD63303325\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6A1225 ALU6T GL175 EC (HD63303325)

HD63303330\*\* -- Cut number is 8, the accurate model no.(art. no.) is HDG C6A1625 ALU6T GL175 EC (HD63303330)

HDG C6A1225 ... GL125 EC HD63303320

HDG C6A1225 ... GL175 EC HD63303323

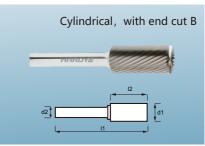


<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3B0211 C3 GL38 (HD63301483). Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                   |            | Cut No.    |            |            |     |               |      |        | Total      |       |
|-------------------|------------|------------|------------|------------|-----|---------------|------|--------|------------|-------|
|                   | <b>C</b> 3 | C4         | C5         | C6         | ALU | Shank<br>dia. |      |        | Length     |       |
| Model No.         |            |            |            |            |     | d2<br>[mm]    | Dia. | Length | 11<br>[mm] | Pack. |
|                   |            |            | [mm]       | [mm]       |     |               |      |        |            |       |
| Shank dia. 3mm    |            |            |            |            |     |               |      |        |            |       |
| HDG C3B0211 GL40  | -          | -          | -          | HD63303896 | -   | 3             | 2.0  | 11     | 40         | 1     |
| HDG C3B0211 GL38  | HD63301483 | HD63301484 | HD63301485 | HD63301486 | -   | 3             | 2.5  | 11     | 38         | 1     |
| HDG C3B0314 GL38  | HD63301487 | HD63301488 | HD63301489 | HD63301490 | -   | 3             | 3.0  | 14     | 38         | 1     |
| HDG C3B0314 GL75  | -          | -          | -          | HD63301394 | -   | 3             | 3.0  | 14     | 75         | 1     |
| HDG C3B0314 GL100 | -          | -          | -          | HD63303883 | -   | 3             | 3.0  | 14     | 100        | 1     |
| HDG C3B0613 GL43  | -          | -          | -          | HD63303195 | -   | 3             | 6.0  | 13     | 43         | 1     |

<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.









Cylindrical, with end cut B



Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6B0416 C3 GL61 (HD63301491).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                   |            |            | Cut No.     |            |              | Shank Bur  |                    | Burr head To         |            |       |
|-------------------|------------|------------|-------------|------------|--------------|------------|--------------------|----------------------|------------|-------|
|                   | <b>C</b> 3 | C4         | <b>C</b> 5  | C6         | ALU          | dia.       |                    |                      | Length     | **    |
| Model No.         |            |            |             |            |              | d2<br>[mm] | Dia.<br>d1<br>[mm] | Length<br>I2<br>[mm] | I1<br>[mm] | Pack. |
|                   |            |            | Article No. |            |              |            | []                 | [111111]             |            |       |
| Shank dia. 6mm    |            |            |             |            |              |            |                    |                      |            |       |
| HDG C6B0416 GL61  | HD63301491 | HD63301492 | HD63301493  | HD63301494 | -            | 6          | 4.0                | 16                   | 61         | 1     |
| HDG C6B0516 GL61  | HD63301495 | HD63301496 | HD63301497  | HD63301498 | -            | 6          | 5.0                | 16                   | 61         | 1     |
| HDG C6B0616 GL50  | HD63301499 | HD63301500 | HD63301501  | HD63301502 | HD63301503   | 6          | 6.0                | 16                   | 50         | 1     |
| HDG C6B0616 GL116 | HD63301504 | -          | -           | HD63301505 | HD63301506   | 6          | 6.0                | 16                   | 116        | 1     |
| HDG C6B0616 GL166 | HD63301507 | -          | -           | HD63301508 | HD63301509   | 6          | 6.0                | 16                   | 166        | 1     |
| HDG C6B0820 GL60  | -          | -          | -           | HD63303206 | -            | 6          | 8.0                | 20                   | 60         | 1     |
| HDG C6B0820 GL65  | HD63301510 | HD63301511 | HD63301512  | HD63301513 | HD63301514   | 6          | 8.0                | 20                   | 65         | 1     |
| HDG C6B0820 GL120 | HD63301515 | -          | -           | HD63301516 | HD63301517   | 6          | 8.0                | 20                   | 120        | 1     |
| HDG C6B0820 GL170 | HD63301518 | -          | -           | HD63301519 | HD63301520   | 6          | 8.0                | 20                   | 170        | 1     |
| HDG C6B1020 GL65  | HD63301521 | HD63301522 | HD63301523  | HD63301524 | HD63301525*  | 6          | 10.0               | 20                   | 65         | 1     |
| HDG C6B1020 GL120 | HD63301526 | -          | -           | HD63301527 | HD63301528*  | 6          | 10.0               | 20                   | 120        | 1     |
| HDG C6B1020 GL170 | HD63301529 | -          | -           | HD63301530 | HD63301531*  | 6          | 10.0               | 20                   | 170        | 1     |
| HDG C6B1225 GL65  | -          | -          | -           | HD63303204 | -            | 6          | 12.0               | 25                   | 65         | 1     |
| HDG C6B1225 GL70  | HD63301532 | HD63301533 | HD63301534  | HD63301535 | HD63301536*  | 6          | 12.0               | 25                   | 70         | 1     |
| HDG C6B1225 GL125 | HD63301537 | -          | -           | HD63301538 | HD63301539*  | 6          | 12.0               | 25                   | 125        | 1     |
| HDG C6B1225 GL175 | HD63301540 | -          | -           | HD63301541 | HD63301542*  | 6          | 12.0               | 25                   | 175        | 1     |
| HDG C6B1625 GL70  | HD63301543 | HD63301544 | HD63301545  | HD63301546 | HD63301547** | 6          | 16.0               | 25                   | 70         | 1     |

### Remark HD63301525\*

-- Cut number is 6, the accurate model no.(art. no.) is HDG C6B1020 ALU6T GL65 (HD63301525)

HD63301528\*

-- Cut number is 6, the accurate model no.(art. no.) is HDG C6B1020 ALU6T GL120 (HD63301528)

HD63301531\*

-- Cut number is 6, the accurate model no.(art. no.) is HDG C6B1020 ALU6T GL170 (HD63301531)

HD63301536\*

-- Cut number is 6, the accurate model no.(art. no.) is HDG C6B1225 ALU6T GL70 (HD63301536)

HD63301539\*

-- Cut number is 6, the accurate model no.(art. no.) is HDG C6B1225 ALU6T GL125 (HD63301539)

HD63301542\*

-- Cut number is 6, the accurate model no.(art. no.) is HDG C6B1225 ALU6T GL175 (HD63301542)

HD63301547\*\*

-- Cut number is 8, the accurate model no.(art. no.) is HDG C6B1625 ALU6T GL170 (HD63301547)

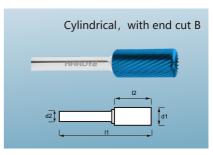


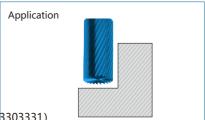
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.





|      | C3 EC  | Cut3 EC, with coating, single cut, universal teeth, Applicable materials: Steel HRC < 45, quenched steel, cast steel, welds seams Applications: Deburring, chamfering                       |
|------|--------|---|
|      | C4 EC  | Cut4 EC, with coating, cross cut, fine teeth, Applicable materials: High alloy steel HRC < 45, rust proof and acid resistant castings. Applications: Weld Spot & Seam grinding, Chamfering  |
|      | C5 EC  | Cut5 EC, with coating, single cut, fine teeth, Applicable materials: Quenched steel HRC65, titanium, nickel, to achieve fine surfaces Applications: Deburring, chamfering                   |
| 2000 | C6 EC  | Cut6 EC, with coating, cross cut, universal teeth, Applicable materials: Quenched steel HRC<45, weld seams, cast iron, titanium, nickel Applications: Weld Spot & Seam grinding, Chamfering |
|      | ALU EC | ALU EC, single cut, Applicable materials: Aluminum alloy, other non-ferrous soft metals, plastics Applications: Weld Spot & Seam grinding, chamfering, root cleaning                        |





Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3B0211 C3 GL38 EC (HD6\bar{3}303331).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

Cut No. **Burr head** Total Shank Length dia. C4 EC C5 EC ALU EC C3 EC C6 EC Model No. d2 11 Dia. Length Pack. [mm] [mm] d1 [mm] [mm] Article No. Shank dia. 3mm HD63303897 HDG C3B0211 ... GL40 EC 3 2.0 11 40 HDG C3B0211 ... GL38 EC HD63303331 HD63303332 HD63303333 HD63303334 3 2.5 38 11 HDG C3B0314 ... GL38 EC HD63303335 HD63303336 HD63303337 HD63303338 3 3.0 14 38 HDG C3B0314 ... GL75 EC HD63301400 3 3.0 14 75 1 HDG C3B0613 ... GL43 EC HD63303207 3 6.0 43 13

<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.





HDG C6B1225 ... GL65 EC

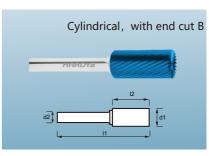
HDG C6B1225 ... GL125 EC HD63303385

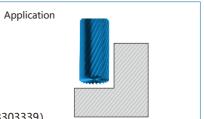
HDG C6B1225 ... GL175 EC HD63303388



### TC Burr Series (with/without coating)

|       | C3 EC  | Cut3 EC, with coating, single cut, universal teeth, Applicable materials: <b>Steel HRC &lt; 45, quenched steel, cast steel, welds seams</b> Applications: Deburring, chamfering                      |
|-------|--------|--|
|       | C4 EC  | Cut4 EC, with coating, cross cut, fine teeth, Applicable materials: <b>High alloy steel HRC &lt; 45, rust proof and acid resistant castings.</b> Applications: Weld Spot & Seam grinding, Chamfering |
|       | C5 EC  | Cut5 EC, with coating, single cut, fine teeth, Applicable materials: Quenched steel HRC65, titanium, nickel, to achieve fine surfaces Applications: Deburring, chamfering                            |
| 30000 | C6 EC  | Cut6 EC, with coating, cross cut, universal teeth, Applicable materials: Quenched steel HRC<45, weld seams, cast iron, titanium, nickel Applications: Weld Spot & Seam grinding, Chamfering          |
|       | ALU EC | ALU EC, single cut, Applicable materials: <b>Aluminum alloy, other non-ferrous soft metals, plastics</b> Applications: Weld Spot & Seam grinding, chamfering, root cleaning                          |





Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6B0416 C3 GL61 EC (HD63303339).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

| Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed. |            |            |            |            |             |            |      |        |            |       |  |
|--|------------|------------|------------|------------|-------------|------------|------|--------|------------|-------|--|
|  | Cut No.    |            |            |            |             |            | Burr | head   | Total      |       |  |
|  | C3 EC      | C4 EC      | C5 EC      | C6 EC      | ALU EC      | dia.       |      |        | Length     | 22    |  |
| Model No.  |            |            |            |            |             | d2<br>[mm] | d1   | Length | I1<br>[mm] | Pack. |  |
|  |            |            | Article No |            |             |            | [mm] | [mm]   |            |       |  |
| Shank dia. 6mm   |            |            |            |            |             |            |      |        |            |       |  |
| HDG C6B0416 GL61 EC  | HD63303339 | HD63303340 | HD63303341 | HD63303342 | -           | 6          | 4.0  | 16     | 61         | 1     |  |
| HDG C6B0516 GL61 EC  | HD63303343 | HD63303344 | HD63303345 | HD63303346 | -           | 6          | 5.0  | 16     | 61         | 1     |  |
| HDG C6B0616 GL50 EC  | HD63303347 | HD63303348 | HD63303349 | HD63303350 | HD63303351  | 6          | 6.0  | 16     | 50         | 1     |  |
| HDG C6B0616 GL116 EC   | HD63303352 | -          | -          | HD63303353 | HD63303354  | 6          | 6.0  | 16     | 116        | 1     |  |
| HDG C6B0616 GL166 EC   | HD63303355 | -          | -          | HD63303356 | HD63303357  | 6          | 6.0  | 16     | 166        | 1     |  |
| HDG C6B0820 GL60 EC  | -          | -          | -          | HD63303218 | -           | 6          | 8.0  | 20     | 60         | 1     |  |
| HDG C6B0820 GL65 EC  | HD63303358 | HD63303359 | HD63303360 | HD63303361 | HD63303362  | 6          | 8.0  | 20     | 65         | 1     |  |
| HDG C6B0820 GL120 EC   | HD63303363 | -          | -          | HD63303364 | HD63303365  | 6          | 8.0  | 20     | 120        | 1     |  |
| HDG C6B0820 GL170 EC   | HD63303366 | -          | -          | HD63303367 | HD63303368  | 6          | 8.0  | 20     | 170        | 1     |  |
| HDG C6B1020 GL65 EC  | HD63303369 | HD63303370 | HD63303371 | HD63303372 | HD63303373* | 6          | 10.0 | 20     | 65         | 1     |  |
| HDG C6B1020 GL120 EC   | HD63303374 | -          | -          | HD63303375 | HD63303376* | 6          | 10.0 | 20     | 120        | 1     |  |
| HDG C6B1020 GL170 EC   | HD63303377 | -          | -          | HD63303378 | HD63303379* | 6          | 10.0 | 20     | 170        | 1     |  |

HD63303216

HD63303386

HD63303389

Remark: HD63303373\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6B1020 ALU6T GL65 EC (HD63303373)

HD63303376\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6B1020 ALU6T GL120 EC (HD63303376)

HD63303370\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6B1020 ALU6T GL170 EC (HD63303373)

HD63303379\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6B1020 ALU6T GL170 EC (HD63303379)

HD63303384\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6B1225 ALU6T GL70 EC (HD63303384)

HD63303387\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6B1225 ALU6T GL120 EC (HD63303387)

Cut number is 0, the accuracy model no. (art. no.) is the decirate the accuracy model no.

HD63303390\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6B1225 ALU6T GL170 EC (HD63303390) HD63303395\*\* -- Cut number is 8, the accurate model no.(art. no.) is HDG C6B1625 ALU8T GL70 EC (HD63303395)

HDG C6B1625 ... GL70 EC HD63303391 HD63303392 HD63303393 HD63303394 HD63303395\*\*



25

25

25

25

25

65

70

125

175

70

1

1

12.0

12.0

12.0

12.0

16.0

6

6

HD63303387\*

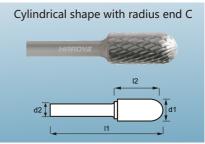
HD63303390\*

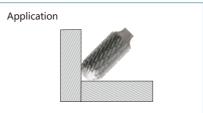
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3C0211 C3 GL38 (HD63301548)

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

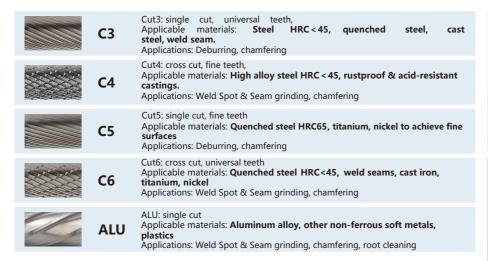
|                   |            |             | Cut No.    |            |     | Shank      | Burr head |        | Total      |       |
|-------------------|------------|-------------|------------|------------|-----|------------|-----------|--------|------------|-------|
|                   | <b>C</b> 3 | C4          | C5         | C6         | ALU | dia.       |           |        | Length     | -     |
| Model No.         |            | parameter . |            |            |     | d2<br>[mm] | Dia.      | Length | 11<br>[mm] | Pack. |
|                   |            |             | Article No |            |     |            | [mm]      | [mm]   |            |       |
| Shank dia. 3mm    |            |             |            |            |     |            |           |        |            |       |
| HDG C3C0211 GL38  | HD63301548 | HD63301549  | HD63301550 | HD63301551 | -   | 3          | 2.5       | 11     | 38         | 1     |
| HDG C3C0314 GL38  | HD63301552 | HD63301553  | HD63301554 | HD63301379 | -   | 3          | 3.0       | 14     | 38         | 1     |
| HDG C3C0314 GL43  | -          | -           | -          | HD63301396 | -   | 3          | 3.0       | 14     | 43         | 1     |
| HDG C3C0314 GL100 | -          | -           | -          | HD63303886 | -   | 3          | 3.0       | 14     | 100        | 1     |
| HDG C3C0613 GL43  | -          | -           | -          | HD63301395 | -   | 3          | 6.0       | 13     | 43         | 1     |
| HDG C3C0613 GL51  | HD63303960 | -           | -          | HD63303961 | -   | 3          | 6.3       | 12.7   | 51         | 1     |

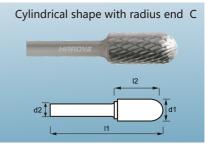
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.

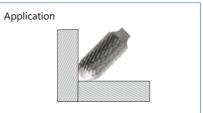












Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6C0416 C3 GL61 (HD63301555).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                   |            |            | Cut No.    |            |              | Shank      | Burr | head   | Total      |       |
|-------------------|------------|------------|------------|------------|--------------|------------|------|--------|------------|-------|
|                   | С3         | C4         | C5         | C6         | ALU          | dia.       |      |        | Length     | 22    |
| Model No.         |            |            |            |            |              | d2<br>[mm] | Dia. | Length | l1<br>[mm] | Pack. |
|                   |            |            | Article No |            |              |            | [mm] | [mm]   |            |       |
| Shank dia. 6mm    |            |            |            |            |              |            |      |        |            |       |
| HDG C6C0416 GL61  | HD63301555 | HD63301556 | HD63301557 | HD63301558 | -            | 6          | 4.0  | 16     | 61         | 1     |
| HDG C6C0516 GL61  | HD63301559 | HD63301560 | HD63301561 | HD63301562 | -            | 6          | 5.0  | 16     | 61         | 1     |
| HDG C6C0616 GL50  | HD63301563 | HD63301564 | HD63301565 | HD63301566 | HD63301567   | 6          | 6.0  | 16     | 50         | 1     |
| HDG C6C0616 GL116 | HD63301568 | -          | -          | HD63301569 | HD63301570   | 6          | 6.0  | 16     | 116        | 1     |
| HDG C6C0616 GL166 | HD63301571 | -          | -          | HD63301572 | HD63301573   | 6          | 6.0  | 16     | 166        | 1     |
| HDG C6C0820 GL65  | HD63301574 | HD63301575 | HD63301576 | HD63301577 | HD63301578   | 6          | 8.0  | 20     | 65         | 1     |
| HDG C6C0820 GL120 | HD63301579 | -          | -          | HD63301580 | HD63301581   | 6          | 8.0  | 20     | 120        | 1     |
| HDG C6C0820 GL170 | HD63301582 | -          | -          | HD63301583 | HD63301584   | 6          | 8.0  | 20     | 170        | 1     |
| HDG C6C1020 GL65  | HD63301585 | HD63301586 | HD63301587 | HD63301588 | HD63301589*  | 6          | 10.0 | 20     | 65         | 1     |
| HDG C6C1020 GL120 | HD63301590 | -          | -          | HD63301591 | HD63301592*  | 6          | 10.0 | 20     | 120        | 1     |
| HDG C6C1020 GL170 | HD63301593 | -          | -          | HD63301594 | HD63301595*  | 6          | 10.0 | 20     | 170        | 1     |
| HDG C6C1225 GL65  | -          | -          | -          | HD63303203 | -            | 6          | 12.0 | 25     | 65         | 1     |
| HDG C6C1225 GL70  | HD63301596 | HD63301597 | HD63301598 | HD63301599 | HD63301409*  | 6          | 12.0 | 25     | 70         | 1     |
| HDG C6C1225 GL125 | HD63301600 | -          | -          | HD63301601 | HD63301602*  | 6          | 12.0 | 25     | 125        | 1     |
| HDG C6C1225 GL175 | HD63301603 | -          | -          | HD63301604 | HD63301605*  | 6          | 12.0 | 25     | 175        | 1     |
| HDG C6C1625 GL70  | HD63301606 | HD63301607 | HD63301608 | HD63301609 | HD63301610** | 6          | 16.0 | 25     | 70         | 1     |

Remark HD63301589\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6C1020 ALU6T GL65 (HD63301589)

HD63301592\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6C1020 ALU6T GL120 (HD63301592)

HD63301595\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6C1020 ALU6T GL170 (HD63301595)

HD63301409\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6C1225 ALU6T GL70 (HD63301409)

HD63301602\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6C1225 ALU6T GL125 (HD63301602)

HD63301605\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6C1225 ALU6T GL175 (HD63301605)

HD63301610\*\* -- Cut number is 8, the accurate model no.(art. no.) is HDG C6C1625 ALU8T GL70 (HD63301610)

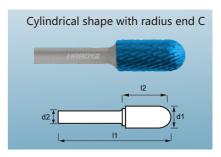


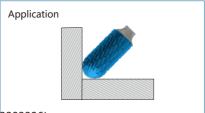
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.





| C3 EC  | Cut3 EC, with coating, single cut, universal teeth, Applicable materials: <b>Steel HRC &lt; 45, quenched steel, cast steel, welds seams</b> Applications: Deburring, chamfering                      |
|--------|--|
| C4 EC  | Cut4 EC, with coating, cross cut, fine teeth, Applicable materials: <b>High alloy steel HRC &lt; 45, rust proof and acid resistant castings.</b> Applications: Weld Spot & Seam grinding, Chamfering |
| C5 EC  | Cut5 EC, with coating, single cut, fine teeth, Applicable materials: Quenched steel HRC65, titanium, nickel, to achieve fine surfaces Applications: Deburring, chamfering                            |
| C6 EC  | Cut6 EC, with coating, cross cut, universal teeth, Applicable materials: Quenched steel HRC<45, weld seams, cast iron, titanium, nickel Applications: Weld Spot & Seam grinding, Chamfering          |
| ALU EC | ALU EC, single cut, Applicable materials: <b>Aluminum alloy, other non-ferrous soft metals, plastics</b> Applications: Weld Spot & Seam grinding, chamfering, root cleaning                          |





Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3C0211 C3 GL38 EC (HD63303396).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                     |            |            | Cut No.    |            |        | Shank      | Burr head |        | Total  |       |
|---------------------|------------|------------|------------|------------|--------|------------|-----------|--------|--------|-------|
|                     | C3 EC      | C4 EC      | C5 EC      | C6 EC      | ALU EC | dia.       |           |        | Length | 22    |
| Model No.           |            |            |            |            |        | d2<br>[mm] | d1        | Length | [mm]   | Pack. |
|                     |            |            | Article No |            |        |            | [mm]      | [mm]   |        |       |
| Shank dia. 3mm      |            |            |            |            |        |            |           |        |        |       |
| HDG C3C0211 GL38 EC | HD63303396 | HD63303397 | HD63303398 | HD63303399 | -      | 3          | 2.5       | 11     | 38     | 1     |
| HDG C3C0314 GL38 EC | HD63303400 | HD63303401 | HD63303402 | HD63303403 | -      | 3          | 3.0       | 14     | 38     | 1     |
| HDG C3C0314 GL43 EC | -          | -          | -          | HD63301402 | -      | 3          | 3.0       | 14     | 43     | 1     |
| HDG C3C0613 GL43 EC | -          | -          | -          | HD63301401 | -      | 3          | 6.0       | 13     | 43     | 1     |
| HDG C3C0613 GL51 EC | HD63303967 | -          | -          | HD63303968 | -      | 3          | 6.3       | 12.7   | 51     | 1     |

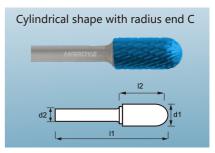
 $<sup>^\</sup>star$  Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.

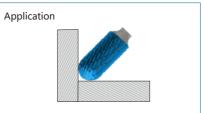






| C3 EC  | Cut3 EC, with coating, single cut, universal teeth, Applicable materials: <b>Steel HRC &lt; 45, quenched steel, cast steel, welds seams</b> Applications: Deburring, chamfering                      |
|--------|--|
| C4 EC  | Cut4 EC, with coating, cross cut, fine teeth, Applicable materials: <b>High alloy steel HRC &lt; 45, rust proof and acid resistant castings.</b> Applications: Weld Spot & Seam grinding, Chamfering |
| C5 EC  | Cut5 EC, with coating, single cut, fine teeth, Applicable materials: Quenched steel HRC65, titanium, nickel, to achieve fine surfaces Applications: Deburring, chamfering                            |
| C6 EC  | Cut6 EC, with coating, cross cut, universal teeth, Applicable materials: Quenched steel HRC<45, weld seams, cast iron, titanium, nickel Applications: Weld Spot & Seam grinding, Chamfering          |
| ALU EC | ALU EC, single cut, Applicable materials: <b>Aluminum alloy, other non-ferrous soft metals, plastics</b> Applications: Weld Spot & Seam grinding, chamfering, root cleaning                          |





Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6C0416 C3 GL61 EC (HD6B303404). Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

| Note: C3=Cut3. Ple   | ase follow the | Operating Spe | ed Guide" to se | lect the applicat | ole speed.  |            |            |              |              |       |
|----------------------|----------------|---------------|-----------------|-------------------|-------------|------------|------------|--------------|--------------|-------|
|                      |                |               | Cut No.         |                   |             | Shank      | Burr head  |              | Total        |       |
|                      | C3 EC          | C4 EC         | C5 EC           | C6 EC             | ALU EC      | dia.       |            |              | Length       | 22    |
| Model No.            |                |               |                 |                   |             | d2<br>[mm] | Dia.<br>d1 | Length<br>12 | 11<br>  [mm] | Pack. |
|                      |                |               | Article No      |                   |             |            | [mm]       |              |              |       |
| Shank dia. 6mm       |                |               |                 |                   |             |            |            |              |              |       |
| HDG C6C0416 GL61 EC  | HD63303404     | HD63303405    | HD63303406      | HD63303407        | -           | 6          | 4.0        | 16           | 61           | 1     |
| HDG C6C0516 GL61 EC  | HD63303408     | HD63303409    | HD63303410      | HD63303411        | -           | 6          | 5.0        | 16           | 61           | 1     |
| HDG C6C0616 GL50 EC  | HD63303412     | HD63303413    | HD63303414      | HD63303415        | HD63303416  | 6          | 6.0        | 16           | 50           | 1     |
| HDG C6C0616 GL116 EC | HD63303417     | -             | -               | HD63303418        | HD63303419  | 6          | 6.0        | 16           | 116          | 1     |
| HDG C6C0616 GL166 EC | HD63303420     | -             | -               | HD63303421        | HD63303422  | 6          | 6.0        | 16           | 166          | 1     |
| HDG C6C0820 GL65 EC  | HD63303423     | HD63303424    | HD63303425      | HD63303426        | HD63303427  | 6          | 8.0        | 20           | 65           | 1     |
| HDG C6C0820 GL120 EC | HD63303428     | -             | -               | HD63303429        | HD63303430  | 6          | 8.0        | 20           | 120          | 1     |
| HDG C6C0820 GL170 EC | HD63303431     | -             | -               | HD63303432        | HD63303433  | 6          | 8.0        | 20           | 170          | 1     |
| HDG C6C1020 GL65 EC  | HD63303434     | HD63303435    | HD63303436      | HD63303437        | HD63303438* | 6          | 10.0       | 20           | 65           | 1     |
| HDG C6C1020 GL120 EC | HD63303439     | -             | -               | HD63303440        | HD63303441* | 6          | 10.0       | 20           | 120          | 1     |
| HDG C6C1020 GL170 EC | HD63303442     | -             | -               | HD63303443        | HD63303444* | 6          | 10.0       | 20           | 170          | 1     |

HD63303215

HD63303451

HD63303454

HD63303448 HD63303449\*

HD63303452\*

HD63303455\*

6

6

6

6

12.0

12.0

12.0

12.0

16.0

25

25

25

25

25

65

70

125

175

70

1

1

Remark HD63303438\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6C1020 ALU6T GL65 EC (HD63303438) HD63303441\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6C1020 ALU6T GL120 EC (HD63303441) HD63303444\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6C1020 ALU6T GL170 EC (HD63303444) HD63303449\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6C1225 ALU6T GL70 EC (HD63303449) HD63303452\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6C1225 ALU6T GL125 EC (HD63303452)

HDG C6C1625 ... GL70 EC HD63303456 HD63303457 HD63303458 HD63303459 HD63303460\*\*\*

HD63303455\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6C1225 ALU6T GL175 EC (HD63303455) HD63303460\*\* -- Cut number is 8, the accurate model no.(art. no.) is HDG C6C1625 ALU8T GL70 EC (HD63303460)

HDG C6C1225 ... GL70 EC HD63303445 HD63303446 HD63303447

HDG C6C1225 ... GL125 EC HD63303450

HDG C6C1225 ... GL175 EC HD63303453

HDG C6C1225 ... GL65 EC

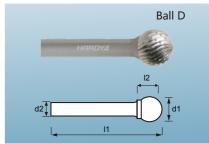


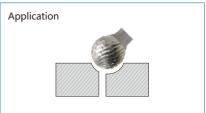
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3D0202 C3 GL38 (HD6330 1611)

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                  |                |            | Cut No.    |            |     | Shank      | Burr head |        | Total      |       |
|------------------|----------------|------------|------------|------------|-----|------------|-----------|--------|------------|-------|
|                  | <b>C</b> 3     | C4         | <b>C</b> 5 | C6         | ALU | dia.       |           |        | Length     | **    |
| Model No.        |                |            |            |            |     | d2<br>[mm] | d1        | Length | I1<br>[mm] | Pack. |
|                  |                |            | Article No |            |     |            | [mm]      | [mm]   |            |       |
| Shank dia. 3mm   | Shank dia. 3mm |            |            |            |     |            |           |        |            |       |
| HDG C3D0202 GL38 | HD63301611     | HD63301612 | HD63301613 | HD63301614 | -   | 3          | 2.5       | 2.3    | 38         | 1     |
| HDG C3D0303 GL38 | HD63301615     | HD63301616 | HD63301617 | HD63301375 | -   | 3          | 3.0       | 2.7    | 38         | 1     |
| HDG C3D0504 GL42 | -              | -          | -          | HD63303962 | -   | 3          | 5.0       | 4.0    | 42         | 1     |
| HDG C3D0605 GL35 | -              | -          | -          | HD63303224 | -   | 3          | 6.0       | 5.0    | 35         | 1     |
| HDG C3D0605 GL43 | -              | -          | -          | HD63301376 | -   | 3          | 6.0       | 5.0    | 43         | 1     |
| HDG C3D0605 GL80 | -              | -          | -          | HD63303226 | -   | 3          | 6.0       | 5.0    | 80         | 1     |

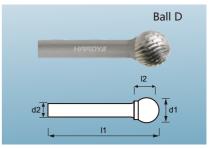
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.

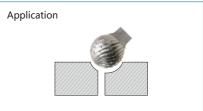












Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6D0605 C3 GL50 (HD6330 1618).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                   |            |  | Cut No.    |            |              | Shank Burr |      | head                 | Total      |       |
|-------------------|------------|--|------------|------------|--------------|------------|------|----------------------|------------|-------|
|                   | <b>C</b> 3 | C4                                       | <b>C</b> 5 | C6         | ALU          | dia.       |      |                      | Length     | **    |
| Model No.         |            | es e |            |            |              | d2<br>[mm] | Dia. | Length<br> 2<br>[mm] | I1<br>[mm] | Pack. |
|                   |            |  | Article No |            |              |            | [mm] | [111111]             |            |       |
| Shank dia. 6mm    |            |  |            |            |              |            |      |                      |            |       |
| HDG C6D0605 GL35  | -          | -  | -          | HD63303196 | -            | 6          | 6.0  | 5                    | 35         | 1     |
| HDG C6D0605 GL50  | HD63301618 | HD63301619                               | HD63301620 | HD63301621 | HD63301622   | 6          | 6.0  | 5                    | 50         | 1     |
| HDG C6D0605 GL80  | -          | -  | -          | HD63303202 | -            | 6          | 6.0  | 5                    | 80         | 1     |
| HDG C6D0605 GL105 | HD63301623 | -  | -          | HD63301624 | HD63301625   | 6          | 6.0  | 5                    | 105        | 1     |
| HDG C6D0605 GL155 | HD63301626 | -  | -          | HD63301627 | HD63301628   | 6          | 6.0  | 5                    | 155        | 1     |
| HDG C6D0807 GL52  | HD63301629 | HD63301630                               | HD63301631 | HD63301632 | HD63301633   | 6          | 8.0  | 7                    | 52         | 1     |
| HDG C6D0807 GL107 | HD63301634 | -  | -          | HD63301635 | HD63301636   | 6          | 8.0  | 7                    | 107        | 1     |
| HDG C6D0807 GL157 | HD63301637 | -  | -          | HD63301638 | HD63301639   | 6          | 8.0  | 7                    | 157        | 1     |
| HDG C6D1009 GL54  | HD63301640 | HD63301641                               | HD63301642 | HD63301643 | HD63301644*  | 6          | 10.0 | 9                    | 54         | 1     |
| HDG C6D1009 GL109 | HD63301645 | -  | -          | HD63301646 | HD63301647*  | 6          | 10.0 | 9                    | 109        | 1     |
| HDG C6D1009 GL159 | HD63301648 | -  | -          | HD63301649 | HD63301650*  | 6          | 10.0 | 9                    | 159        | 1     |
| HDG C6D1211 GL55  | HD63301651 | HD63301652                               | HD63301653 | HD63301654 | HD63301655*  | 6          | 12.0 | 10.8                 | 55         | 1     |
| HDG C6D1211 GL111 | HD63301656 | -  | -          | HD63301657 | HD63301658*  | 6          | 12.0 | 10.8                 | 111        | 1     |
| HDG C6D1211 GL161 | HD63301659 | -  | -          | HD63301384 | HD63301661*  | 6          | 12.0 | 10.8                 | 161        | 1     |
| HDG C6D1614 GL59  | HD63301662 | HD63301663                               | HD63301664 | HD63301665 | HD63301666** | 6          | 16.0 | 14                   | 59         | 1     |

HD63301644\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6D1009 ALU6T GL54 (HD63301644)

HD63301650\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6D1009 ALU6T GL109 (HD63301650)

HD63301655\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6D1009 ALU6T GL159 (HD63301655)

HD63301658\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6D1211 ALU6T GL55 (HD63301658)

HD63301661\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6D1211 ALU6T GL111 (HD63301661)

HD63301666\*\* -- Cut number is 8, the accurate model no.(art. no.) is HDG C6D1614 ALU8T GL59 (HD63301666)

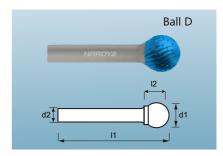


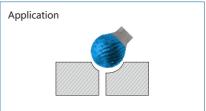
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.





| C3 EC  | Cut3 EC, with coating, single cut, universal teeth, Applicable materials: Steel HRC < 45, quenched steel, cast steel, welds seams Applications: Deburring, chamfering                                |
|--------|--|
| C4 EC  | Cut4 EC, with coating, cross cut, fine teeth, Applicable materials: <b>High alloy steel HRC &lt; 45, rust proof and acid resistant castings.</b> Applications: Weld Spot & Seam grinding, Chamfering |
| C5 EC  | Cut5 EC, with coating, single cut, fine teeth, Applicable materials: Quenched steel HRC65, titanium, nickel, to achieve fine surfaces Applications: Deburring, chamfering                            |
| C6 EC  | Cut6 EC, with coating, cross cut, universal teeth, Applicable materials: Quenched steel HRC<45, weld seams, cast iron, titanium, nickel Applications: Weld Spot & Seam grinding, Chamfering          |
| ALU EC | ALU EC, single cut, Applicable materials: <b>Aluminum alloy, other non-ferrous soft metals, plastics</b> Applications: Weld Spot & Seam grinding, chamfering, root cleaning                          |





Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3D0202 C3 GL38 EC (HD6\(^3\)303461). Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                     |            |            | Cut No.    |            |        | Shank      | Burr head |        | Total  |           |
|---------------------|------------|------------|------------|------------|--------|------------|-----------|--------|--------|-----------|
|                     | C3 EC      | C4 EC      | C5 EC      | C6 EC      | ALU EC | dia.       |           |        | Length | <b>**</b> |
| Model No.           |            |            |            |            |        | d2<br>[mm] | d1        | Length | [mm]   | Pack.     |
|                     |            |            | Article No |            |        |            | [mm]      | [mm]   |        |           |
| Shank dia. 3mm      |            |            |            |            |        |            |           |        |        |           |
| HDG C3D0202 GL38 EC | HD63303461 | HD63303462 | HD63303463 | HD63303464 | -      | 3          | 2.5       | 2.3    | 38     | 1         |
| HDG C3D0303 GL38 EC | HD63303465 | HD63303466 | HD63303467 | HD63303468 | -      | 3          | 3.0       | 2.7    | 38     | 1         |
| HDG C3D0504 GL42 EC | -          | -          | -          | HD63303969 | -      | 3          | 5.0       | 4.0    | 42     | 1         |
| HDG C3D0605 GL35 EC | -          | -          | -          | HD63303225 | -      | 3          | 6.0       | 5.0    | 35     | 1         |
| HDG C3D0605GL80 EC  | -          | _          | _          | HD63303227 | -      | 3          | 6.0       | 5.0    | 80     | 1         |

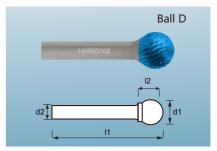
 $<sup>^\</sup>star$  Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.

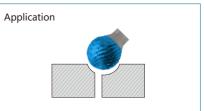






| C3 EC  | Cut3 EC, with coating, single cut, universal teeth, Applicable materials: <b>Steel HRC &lt; 45, quenched steel, cast steel, welds seams</b> Applications: Deburring, chamfering                      |
|--------|--|
| C4 EC  | Cut4 EC, with coating, cross cut, fine teeth, Applicable materials: <b>High alloy steel HRC &lt; 45, rust proof and acid resistant castings.</b> Applications: Weld Spot & Seam grinding, Chamfering |
| C5 EC  | Cut5 EC, with coating, single cut, fine teeth, Applicable materials: Quenched steel HRC65, titanium, nickel, to achieve fine surfaces Applications: Deburring, chamfering                            |
| C6 EC  | Cut6 EC, with coating, cross cut, universal teeth, Applicable materials: Quenched steel HRC<45, weld seams, cast iron, titanium, nickel Applications: Weld Spot & Seam grinding, Chamfering          |
| ALU EC | ALU EC, single cut, Applicable materials: <b>Aluminum alloy, other non-ferrous soft metals, plastics</b> Applications: Weld Spot & Seam grinding, chamfering, root cleaning                          |





Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6D0605 C3 GL50 EC (HD6\\$303469). Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                      |            |            | Cut No.    |            |              | Shank      | Burr head |        | Total      |       |
|----------------------|------------|------------|------------|------------|--------------|------------|-----------|--------|------------|-------|
|                      | C3 EC      | C4 EC      | C5 EC      | C6 EC      | ALU EC       | dia.       |           |        | Length     | **    |
| Model No.            |            |            |            |            |              | d2<br>[mm] | d1        | Length | l1<br>[mm] | Pack. |
|                      |            |            | Article No |            |              |            | [mm]      | [mm]   |            |       |
| Shank dia. 6mm       |            |            |            |            |              |            |           |        |            |       |
| HDG C6D0605 GL35 EC  | -          | -          | -          | HD63303208 | -            | 6          | 6.0       | 5      | 35         | 1     |
| HDG C6D0605 GL50 EC  | HD63303469 | HD63303470 | HD63303471 | HD63303472 | HD63303473   | 6          | 6.0       | 5      | 50         | 1     |
| HDG C6D0605 GL80 EC  | -          | -          | -          | HD63303214 | -            | 6          | 6.0       | 5      | 80         | 1     |
| HDG C6D0605 GL105 EC | HD63303474 | -          | -          | HD63303475 | HD63303476   | 6          | 6.0       | 5      | 105        | 1     |
| HDG C6D0605 GL155 EC | HD63303477 | -          | -          | HD63303478 | HD63303479   | 6          | 6.0       | 5      | 155        | 1     |
| HDG C6D0807 GL52 EC  | HD63303480 | HD63303481 | HD63303482 | HD63303483 | HD63303484   | 6          | 8.0       | 7      | 52         | 1     |
| HDG C6D0807 GL107 EC | HD63303485 | -          | -          | HD63303486 | HD63303487   | 6          | 8.0       | 7      | 107        | 1     |
| HDG C6D0807 GL157 EC | HD63303488 | -          | -          | HD63303489 | HD63303490   | 6          | 8.0       | 7      | 157        | 1     |
| HDG C6D1009 GL54 EC  | HD63303491 | HD63303492 | HD63303493 | HD63303494 | HD63303495*  | 6          | 10.0      | 9      | 54         | 1     |
| HDG C6D1009 GL109 EC | HD63303496 | -          | -          | HD63303497 | HD63303498*  | 6          | 10.0      | 9      | 109        | 1     |
| HDG C6D1009 GL159 EC | HD63303499 | -          | -          | HD63303500 | HD63303501*  | 6          | 10.0      | 9      | 159        | 1     |
| HDG C6D1211 GL55 EC  | HD63303502 | HD63303503 | HD63303504 | HD63303505 | HD63303506*  | 6          | 12.0      | 10.8   | 55         | 1     |
| HDG C6D1211 GL111 EC | HD63303507 | -          | -          | HD63303508 | HD63303509*  | 6          | 12.0      | 10.8   | 111        | 1     |
| HDG C6D1211 GL161 EC | HD63303510 | -          | -          | HD63303511 | HD63303512*  | 6          | 12.0      | 10.8   | 161        | 1     |
| HDG C6D1614 GL59 EC  | HD63303513 | HD63303514 | HD63303515 | HD63303516 | HD63303517** | 6          | 16.0      | 14     | 59         | 1     |

HD63303495\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6D1009 ALU6T GL54 EC (HD63303495)

HD63303501\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6D1009 ALU6T GL109 EC (HD63303501)

HD63303506\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6D1009 ALU6T GL159 EC (HD63303501)

HD63303509\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6D1211 ALU6T GL55 EC (HD63303509)

HD63303512\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6D1211 ALU6T GL111 EC (HD63303512)

HD63303517\*\* -- Cut number is 8, the accurate model no.(art. no.) is HDG C6D1614 ALU8T GL59 EC (HD63303517)

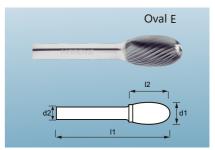


<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3E0305 C3 GL38 (HD63301667).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

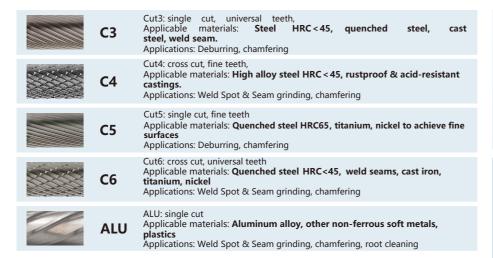
|                  |             |            | Cut No.    |            |     | Shank      | Burr | head   | Total      |       |
|------------------|-------------|------------|------------|------------|-----|------------|------|--------|------------|-------|
|                  | С3          | C4         | <b>C</b> 5 | C6         | ALU | dia.       |      |        | Length     | 23    |
| Model No.        |             |            |            |            |     | d2<br>[mm] | d1   | Length | I1<br>[mm] | Pack. |
|                  | Article No. |            |            |            |     |            | [mm] | [mm]   |            |       |
| Shank dia. 3mm   |             |            |            |            |     |            |      |        |            |       |
| HDG C3E0305 GL38 | HD63301667  | HD63301668 | HD63301669 | HD63301670 | -   | 3          | 3.0  | 5.5    | 38         | 1     |
| HDG C3E0508 GL45 | -           | -          | -          | HD63303963 | -   | 3          | 5.0  | 7.0    | 45         | 1     |
| HDG C3E0610 GL40 | -           | -          | -          | HD63303197 | -   | 3          | 6.0  | 10     | 40         | 1     |

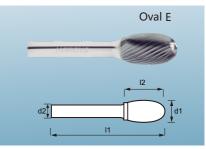
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.













Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6E0610 C3 GL55 (HD63301671).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                   | C3         | Silatik Barrineau 1911 |            |            |              |            | Shank Burr head |        | Total<br>Length |       |
|-------------------|------------|------------------------|------------|------------|--------------|------------|-----------------|--------|-----------------|-------|
| Model No.         |            |                        |            |            |              | d2<br>[mm] | Dia.            | Length | I1<br>[mm]      | Pack. |
|                   |            |                        | Article No |            |              |            | [mm]            | [mm]   |                 |       |
| Shank dia. 6mm    |            |                        |            |            |              |            |                 |        |                 |       |
| HDG C6E0610 GL55  | HD63301671 | HD63301672             | HD63301673 | HD63301674 | HD63301675   | 6          | 6.0             | 10     | 55              | 1     |
| HDG C6E0610 GL110 | HD63301676 | -                      | -          | HD63301677 | HD63301678   | 6          | 6.0             | 10     | 110             | 1     |
| HDG C6E0610 GL160 | HD63301679 | -                      | -          | HD63301680 | HD63301681   | 6          | 6.0             | 10     | 160             | 1     |
| HDG C6E0813 GL58  | HD63301682 | HD63301683             | HD63301684 | HD63301685 | HD63301686   | 6          | 8.0             | 13     | 58              | 1     |
| HDG C6E0813 GL113 | HD63301687 | -                      | -          | HD63301688 | HD63301689   | 6          | 8.0             | 13     | 113             | 1     |
| HDG C6E0813 GL163 | HD63301690 | -                      | -          | HD63301691 | HD63301692   | 6          | 8.0             | 13     | 163             | 1     |
| HDG C6E1016 GL61  | HD63301693 | HD63301694             | HD63301695 | HD63301696 | HD63301697*  | 6          | 10.0            | 16     | 61              | 1     |
| HDG C6E1016 GL116 | HD63301698 | -                      | -          | HD63301699 | HD63301700*  | 6          | 10.0            | 16     | 116             | 1     |
| HDG C6E1016 GL166 | HD63301701 | -                      | -          | HD63301702 | HD63301703*  | 6          | 10.0            | 16     | 166             | 1     |
| HDG C6E1220 GL65  | HD63301704 | HD63301705             | HD63301706 | HD63301707 | HD63301708*  | 6          | 12.0            | 20     | 65              | 1     |
| HDG C6E1221 GL121 | HD63301709 | -                      | -          | HD63301710 | HD63301711*  | 6          | 12.0            | 21     | 121             | 1     |
| HDG C6E1221 GL171 | HD63301712 | -                      | -          | HD63301713 | HD63301714*  | 6          | 12.0            | 21     | 171             | 1     |
| HDG C6E1625 GL70  | HD63301715 | HD63301716             | HD63301717 | HD63301718 | HD63301719** | 6          | 16.0            | 25     | 70              | 1     |

HD63301700\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6E1016 ALU6T GL61 (HD63301697)

HD63301700\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6E1016 ALU6T GL116 (HD63301700)

HD63301708\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6E1016 ALU6T GL166 (HD63301703)

HD63301711\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6E1220 ALU6T GL65 (HD63301711)

HD63301711\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6E1220 ALU6T GL121 (HD63301711)

HD63301719\*\* -- Cut number is 8, the accurate model no.(art. no.) is HDG C6E1220 ALU6T GL171 (HD63301714)

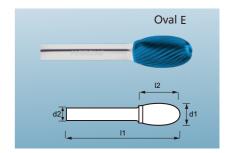


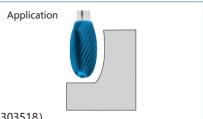
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.





|      | C3 EC  | Cut3 EC, with coating, single cut, universal teeth, Applicable materials: Steel HRC < 45, quenched steel, cast steel, welds seams Applications: Deburring, chamfering                       |
|------|--------|---|
|      | C4 EC  | Cut4 EC, with coating, cross cut, fine teeth, Applicable materials: High alloy steel HRC < 45, rust proof and acid resistant castings. Applications: Weld Spot & Seam grinding, Chamfering  |
|      | C5 EC  | Cut5 EC, with coating, single cut, fine teeth, Applicable materials: Quenched steel HRC65, titanium, nickel, to achieve fine surfaces Applications: Deburring, chamfering                   |
| 2000 | C6 EC  | Cut6 EC, with coating, cross cut, universal teeth, Applicable materials: Quenched steel HRC<45, weld seams, cast iron, titanium, nickel Applications: Weld Spot & Seam grinding, Chamfering |
|      | ALU EC | ALU EC, single cut, Applicable materials: Aluminum alloy, other non-ferrous soft metals, plastics Applications: Weld Spot & Seam grinding, chamfering, root cleaning                        |





Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3E0305 C3 GL38 EC (HD63303518).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                     | Jin Jin    | Total      |             |            |        |            |      |        |            |           |
|---------------------|------------|------------|-------------|------------|--------|------------|------|--------|------------|-----------|
|                     | C3 EC      | C4 EC      | C5 EC       | C6 EC      | ALU EC | dia.       |      |        | Length     | <b>\$</b> |
| Model No.           |            |            |             |            |        | d2<br>[mm] | d1   | Length | l1<br>[mm] | Pack.     |
|                     |            |            | Article No. |            |        |            | [mm] | [mm]   |            |           |
| Shank dia. 3mm      |            |            |             |            |        |            |      |        |            |           |
| HDG C3E0305 GL38 EC | HD63303518 | HD63303519 | HD63303520  | HD63303521 | -      | 3          | 3.0  | 5.5    | 38         | 1         |
| HDG C3E0508 GL45 EC | -          | -          | -           | HD63303970 | -      | 3          | 5.0  | 7.0    | 45         | 1         |
| HDG C3E0610 GL40 EC | -          | -          | -           | HD63303209 | -      | 3          | 6.0  | 10     | 40         | 1         |

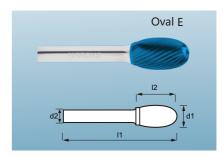
 $<sup>^\</sup>star$  Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.

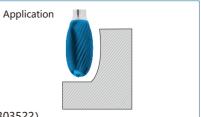






| C3 EC  | Cut3 EC, with coating, single cut, universal teeth, Applicable materials: <b>Steel HRC &lt; 45, quenched steel, cast steel, welds seams</b> Applications: Deburring, chamfering                      |
|--------|--|
| C4 EC  | Cut4 EC, with coating, cross cut, fine teeth, Applicable materials: <b>High alloy steel HRC &lt; 45, rust proof and acid resistant castings.</b> Applications: Weld Spot & Seam grinding, Chamfering |
| C5 EC  | Cut5 EC, with coating, single cut, fine teeth, Applicable materials: Quenched steel HRC65, titanium, nickel, to achieve fine surfaces Applications: Deburring, chamfering                            |
| C6 EC  | Cut6 EC, with coating, cross cut, universal teeth, Applicable materials: Quenched steel HRC<45, weld seams, cast iron, titanium, nickel Applications: Weld Spot & Seam grinding, Chamfering          |
| ALU EC | ALU EC, single cut, Applicable materials: <b>Aluminum alloy, other non-ferrous soft metals, plastics</b> Applications: Weld Spot & Seam grinding, chamfering, root cleaning                          |





20

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12.0

12.0

12.0

16.0

HD63303559\*

HD63303561 HD63303562\*

HD63303564 HD63303565\*

65

121

171

70

1

1

Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6E0610 C3 GL55 EC (HD63303522).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                      |   |   |   | • •  | ·   |  |                    |  |  |   |
|----------------------|---|---|---|--|---|--|--------------------|--|--|---|
|                      |   |   | Cut No.   |  |   | Shank  | Burr               | head   | Total  |   |
|                      | C3 EC   | C4 EC   | C5 EC   | C6 EC  | ALU EC  | dia.   |                    |  | Length   | **  |
| Model No.            |   |   |   |  |   | d2<br>[mm]   |                    | _  | l 11<br>[mm]   | Pack.   |
|                      |   | Diores sees   |   | 200000   |   |  |                    |  |  |   |
|                      |   |   | Article No  | <b>.</b>   |   |  |                    |  |  |   |
| Shank dia. 6mm       |   |   |   |  |   |  |                    |  |  |   |
| HDG C6E0610 GL55 EC  | HD63303522  | HD63303523  | HD63303524  | HD63303525   | HD63303526  | 6  | 6.0                | 10   | 55   | 1   |
| HDG C6E0610 GL110 EC | HD63303527  | -   | -   | HD63303528   | HD63303529  | 6  | 6.0                | 10   | 110  | 1   |
| HDG C6E0610 GL160 EC | HD63303530  | -   | -   | HD63303531   | HD63303532  | 6  | 6.0                | 10   | 160  | 1   |
| HDG C6E0813 GL58 EC  | HD63303533  | HD63303534  | HD63303535  | HD63303536   | HD63303537  | 6  | 8.0                | 13   | 58   | 1   |
| HDG C6E0813 GL113 EC | HD63303538  | -   | -   | HD63303539   | HD63303540  | 6  | 8.0                | 13   | 113  | 1   |
| HDG C6E0813 GL163 EC | HD63303541  | -   | -   | HD63303542   | HD63303543  | 6  | 8.0                | 13   | 163  | 1   |
| HDG C6E1016 GL61 EC  | HD63303544  | HD63303545  | HD63303546  | HD63303547   | HD63303548*   | 6  | 10.0               | 16   | 61   | 1   |
| HDG C6E1016 GL116 EC | HD63303549  | -   | -   | HD63303550   | HD63303551*   | 6  | 10.0               | 16   | 116  | 1   |
| HDG C6E1016 GL166 EC | HD63303552  | -   | -   | HD63303553   | HD63303554*   | 6  | 10.0               | 16   | 166  | 1   |
|                      | Shank dia. 6mm  HDG C6E0610 GL55 EC  HDG C6E0610 GL110 EC  HDG C6E0610 GL160 EC  HDG C6E0813 GL58 EC  HDG C6E0813 GL113 EC  HDG C6E0813 GL163 EC  HDG C6E1016 GL61 EC  HDG C6E1016 GL116 EC | Model No.  Shank dia. 6mm  HDG C6E0610 GL55 EC HD63303522  HDG C6E0610 GL110 EC HD63303527  HDG C6E0610 GL160 EC HD63303530  HDG C6E0813 GL58 EC HD63303533  HDG C6E0813 GL113 EC HD63303538  HDG C6E0813 GL163 EC HD63303541  HDG C6E1016 GL61 EC HD63303544 | Model No.  Shank dia. 6mm  HDG C6E0610 GL55 EC HD63303522 HD63303523  HDG C6E0610 GL110 EC HD63303527 -  HDG C6E0610 GL160 EC HD63303530 -  HDG C6E0813 GL58 EC HD63303533 HD63303534  HDG C6E0813 GL113 EC HD63303538 -  HDG C6E0813 GL163 EC HD63303541 -  HDG C6E1016 GL61 EC HD63303544 HD63303545  HDG C6E1016 GL116 EC HD63303549 - | Model No.  C3 EC C4 EC C5 EC  Article No  Shank dia. 6mm  HDG C6E0610 GL55 EC HD63303522 HD63303523 HD63303524  HDG C6E0610 GL110 EC HD63303527  HDG C6E0610 GL160 EC HD63303530  HDG C6E0813 GL58 EC HD63303533 HD63303534 HD63303535  HDG C6E0813 GL113 EC HD63303538  HDG C6E0813 GL163 EC HD63303541  HDG C6E1016 GL61 EC HD63303544 HD63303545 HD63303546  HDG C6E1016 GL61 EC HD63303549 | Model No.  C3 EC C4 EC C5 EC C6 EC  Article No.  Shank dia. 6mm  HDG C6E0610 GL55 EC HD63303522 HD63303523 HD63303524 HD63303525  HDG C6E0610 GL110 EC HD63303527 HD63303528  HDG C6E0813 GL58 EC HD63303530 HD63303535 HD63303531  HDG C6E0813 GL58 EC HD63303538 HD63303536  HDG C6E0813 GL113 EC HD63303538 HD63303539  HDG C6E0813 GL163 EC HD63303541 HD63303542  HDG C6E1016 GL61 EC HD63303549 HD63303546 HD63303557 | Model No.  C3 EC C4 EC C5 EC C6 EC ALU EC  Article No.  Shank dia. 6mm  HDG C6E0610 GL55 EC HD63303522 HD63303523 HD63303524 HD63303525 HD63303526  HDG C6E0610 GL110 EC HD63303527 HD63303528 HD63303529  HDG C6E0610 GL160 EC HD63303530 HD63303531 HD63303532  HDG C6E0813 GL58 EC HD63303533 HD63303534 HD63303535 HD63303536 HD63303537  HDG C6E0813 GL113 EC HD63303538 HD63303539 HD63303540  HDG C6E0810 GL116 EC HD63303541 HD63303542 HD63303542  HDG C6E1016 GL61 EC HD63303544 HD63303545 HD63303546 HD63303547 HD63303548*  HDG C6E1016 GL61 EC HD63303549 HD63303550 HD63303551* | Model No.    C3 EC | Model No.  C3 EC C4 EC C5 EC C6 EC ALU EC  Article No.  Article No.  Shank dia. 6mm  HDG C6E0610 GL55 EC HD63303522 HD63303523 HD63303524 HD63303525 HD63303526 6 6.0  HDG C6E06610 GL110 EC HD63303527 HD63303528 HD63303529 6 6.0  HDG C6E0813 GL58 EC HD63303533 HD63303534 HD63303535 HD63303537 6 8.0  HDG C6E0813 GL13 EC HD63303538 HD63303539 HD63303540 6 8.0  HDG C6E0813 GL113 EC HD63303541 HD63303542 HD63303543 6 8.0  HDG C6E0813 GL163 EC HD63303541 HD63303542 HD63303543 6 8.0  HDG C6E0813 GL163 EC HD63303544 HD63303545 HD63303547 HD63303548* 6 10.0  HDG C6E1016 GL61 EC HD63303549 HD63303550 HD63303551* 6 10.0 | C3 EC   C4 EC   C5 EC   C6 EC   ALU EC   Dia.   d1   Length   Le | C3 EC   C4 EC   C5 EC   C6 EC   ALU EC   Dia.   Length   L2   Length   L2   L2   L2   L3   L3   L4   L4   L4   L4   L4   L4 |

HD63303551\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6E1016 ALU6T GL61 EC (HD63303551)
HD63303554\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6E1016 ALU6T GL116 EC (HD63303551)
HD63303559\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6E1016 ALU6T GL166 EC (HD63303554)
HD63303562\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6E1220 ALU6T GL65 EC (HD63303562)
HD63303565\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6E1220 ALU6T GL121 EC (HD63303565)
HD63303570\*\* -- Cut number is 8, the accurate model no.(art. no.) is HDG C6E1625 ALU8T GL70 EC (HD63303570)

HDG C6E1221 ... GL121 EC HD63303560

HDG C6E1221 ... GL171 EC HD63303563

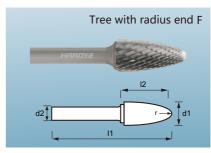


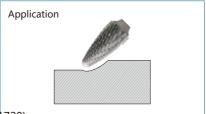
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3F0306 C3 GL38 (HD63301720). Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                   |            |            | Cut No.    |            |     | Shank      | Burr | head   | Total      |       |
|-------------------|------------|------------|------------|------------|-----|------------|------|--------|------------|-------|
|                   | <b>C</b> 3 | C4         | <b>C</b> 5 | C6         | ALU | dia.       |      |        | Length     |       |
| Model No.         |            |            |            |            |     | d2<br>[mm] | d1   | Length | 11<br>[mm] | Pack. |
|                   |            |            | Article No |            |     |            | [mm] | [mm]   |            |       |
| Shank dia. 3mm    |            |            |            |            |     |            |      |        |            |       |
| HDG C3F0306 GL38  | HD63301720 | HD63301721 | HD63301722 | HD63301723 | -   | 3          | 3.0  | 6      | 38         | 1     |
| HDG C3F0308 GL75  | -          | -          | -          | HD63301393 | -   | 3          | 3.0  | 8      | 75         | 1     |
| HDG C3F0308 GL100 | -          | -          | -          | HD63303884 | -   | 3          | 3.0  | 8      | 100        | 1     |
| HDG C3F0313 GL38  | HD63301724 | HD63301725 | HD63301726 | HD63301377 | -   | 3          | 3.0  | 12.7   | 38         | 1     |
| HDG C3F0314 GL43  | -          | -          | -          | HD63303198 | -   | 3          | 3.0  | 14.0   | 43         | 1     |
| HDG C3F0613 GL43  | -          | -          | -          | HD63303199 | -   | 3          | 6.0  | 13.0   | 43         | 1     |

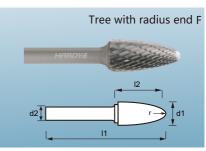
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.

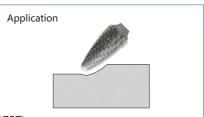












Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6F0616 C3 GL61 (HD63301727).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                   |            |            | Cut No.     |            |               | Shank      | Burr | head   | Total      |       |
|-------------------|------------|------------|-------------|------------|---------------|------------|------|--------|------------|-------|
|                   | С3         | C4         | <b>C</b> 5  | C6         | ALU           | dia.       |      |        | Length     | **    |
| Model No.         |            |            |             |            |               | d2<br>[mm] | Dia. | Length | l1<br>[mm] | Pack. |
|                   |            |            | Article No. |            |               |            | [mm] | [mm]   |            |       |
| Shank dia. 6mm    |            |            |             |            |               |            |      |        |            |       |
| HDG C6F0616 GL50  | HD63301727 | HD63301728 | HD63301729  | HD63301730 | HD63301731    | 6          | 6.0  | 16     | 50         | 1     |
| HDG C6F0616 GL116 | HD63301732 | -          | -           | HD63301733 | HD63301734    | 6          | 6.0  | 16     | 116        | 1     |
| HDG C6F0616 GL166 | HD63301735 | -          | -           | HD63301736 | HD63301737    | 6          | 6.0  | 16     | 166        | 1     |
| HDG C6F0619 GL55  | -          | -          | -           | HD63303230 | -             | 6          | 6.0  | 19     | 55         | 1     |
| HDG C6F0820 GL65  | HD63301738 | HD63301739 | HD63301740  | HD63301741 | HD63301742    | 6          | 8.0  | 20     | 65         | 1     |
| HDG C6F0820 GL120 | HD63301743 | -          | -           | HD63301744 | HD63301745    | 6          | 8.0  | 20     | 120        | 1     |
| HDG C6F0820 GL170 | HD63301746 | -          | -           | HD63301747 | HD63301748    | 6          | 8.0  | 20     | 170        | 1     |
| HDG C6F1020 GL65  | HD63301749 | HD63301750 | HD63301751  | HD63301378 | HD63301752*   | 6          | 10.0 | 20     | 65         | 1     |
| HDG C6F1020 GL120 | HD63301753 | -          | -           | HD63301754 | HD63301755*   | 6          | 10.0 | 20     | 120        | 1     |
| HDG C6F1020 GL170 | HD63301756 | -          | -           | HD63301757 | HD63301758*   | 6          | 10.0 | 20     | 170        | 1     |
| HDG C6F1225 GL65  | -          | -          | -           | HD63303205 | HD63300636*** | 6          | 12.0 | 25     | 65         | 1     |
| HDG C6F1225 GL70  | HD63301759 | HD63301382 | HD63301760  | HD63301761 | HD63301408*   | 6          | 12.0 | 25     | 70         | 1     |
| HDG C6F1225 GL125 | HD63301762 | -          | -           | HD63301763 | HD63301764*   | 6          | 12.0 | 25     | 125        | 1     |
| HDG C6F1225 GL175 | HD63301765 | -          | -           | HD63301766 | HD63301767*   | 6          | 12.0 | 25     | 175        | 1     |
| HDG C6F1625 GL70  | HD63301768 | HD63301769 | HD63301770  | HD63301771 | HD63301772**  | 6          | 16.0 | 25     | 70         | 1     |

HD63301752\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6F1020 ALU6T GL65 (HD63301752)
HD63301755\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6F1020 ALU6T GL120 (HD63301755)
HD63300636\*\*\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6F1020 ALU6T GL170 (HD63301758)
HD63301408\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6F1225 ALU5T GL65 (HD63300636)
HD63301764\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6F1225 ALU6T GL70 (HD63301764)
HD63301767\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6F1225 ALU6T GL125 (HD63301767)
HD63301772\*\* -- Cut number is 8, the accurate model no.(art. no.) is HDG C6F1625 ALU6T GL175 (HD63301772)

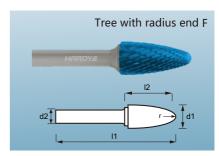


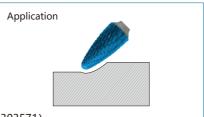
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.





|      | C3 EC  | Cut3 EC, with coating, single cut, universal teeth, Applicable materials: Steel HRC < 45, quenched steel, cast steel, welds seams Applications: Deburring, chamfering                       |
|------|--------|---|
|      | C4 EC  | Cut4 EC, with coating, cross cut, fine teeth, Applicable materials: High alloy steel HRC < 45, rust proof and acid resistant castings. Applications: Weld Spot & Seam grinding, Chamfering  |
|      | C5 EC  | Cut5 EC, with coating, single cut, fine teeth, Applicable materials: Quenched steel HRC65, titanium, nickel, to achieve fine surfaces Applications: Deburring, chamfering                   |
| 2000 | C6 EC  | Cut6 EC, with coating, cross cut, universal teeth, Applicable materials: Quenched steel HRC<45, weld seams, cast iron, titanium, nickel Applications: Weld Spot & Seam grinding, Chamfering |
|      | ALU EC | ALU EC, single cut, Applicable materials: Aluminum alloy, other non-ferrous soft metals, plastics Applications: Weld Spot & Seam grinding, chamfering, root cleaning                        |





Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3F0306 C3 GL38 EC (HD63303571).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                     |            |            | Cut No.    |            |        | Shank      | Burr | head          | Total  |       |
|---------------------|------------|------------|------------|------------|--------|------------|------|---------------|--------|-------|
|                     | C3 EC      | C4 EC      | C5 EC      | C6 EC      | ALU EC | dia.       |      |               | Length | 43    |
| Model No.           |            |            |            |            |        | d2<br>[mm] | d1   | Length<br>  2 | [mm]   | Pack. |
|                     |            |            | Article No |            |        |            | [mm] | [mm]          |        |       |
| Shank dia. 3mm      |            |            |            |            |        |            |      |               |        |       |
| HDG C3F0306 GL38 EC | HD63303571 | HD63303572 | HD63303573 | HD63303574 | -      | 3          | 3.0  | 6             | 38     | 1     |
| HDG C3F0308 GL75 EC | -          | -          | -          | HD63301399 | -      | 3          | 3.0  | 8             | 75     | 1     |
| HDG C3F0313 GL38 EC | HD63303575 | HD63303576 | HD63303577 | HD63303578 | -      | 3          | 3.0  | 12.7          | 38     | 1     |
| HDG C3F0314 GL43 EC | -          | -          | -          | HD63303210 | -      | 3          | 3.0  | 14.0          | 43     | 1     |
| HDG C3F0613 GL43 EC | -          | -          | -          | HD63303211 | -      | 3          | 6.0  | 13.0          | 43     | 1     |

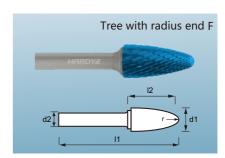
 $<sup>^\</sup>star$  Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.

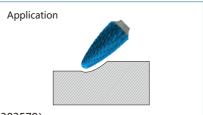






| C3 EC  | Cut3 EC, with coating, single cut, universal teeth, Applicable materials: Steel HRC < 45, quenched steel, cast steel, welds seams Applications: Deburring, chamfering                                |
|--------|--|
| C4 EC  | Cut4 EC, with coating, cross cut, fine teeth, Applicable materials: <b>High alloy steel HRC &lt; 45, rust proof and acid resistant castings.</b> Applications: Weld Spot & Seam grinding, Chamfering |
| C5 EC  | Cut5 EC, with coating, single cut, fine teeth, Applicable materials: Quenched steel HRC65, titanium, nickel, to achieve fine surfaces Applications: Deburring, chamfering                            |
| C6 EC  | Cut6 EC, with coating, cross cut, universal teeth, Applicable materials: Quenched steel HRC<45, weld seams, cast iron, titanium, nickel Applications: Weld Spot & Seam grinding, Chamfering          |
| ALU EC | ALU EC, single cut, Applicable materials: Aluminum alloy, other non-ferrous soft metals, plastics Applications: Weld Spot & Seam grinding, chamfering, root cleaning                                 |





12.0

12.0

12.0

16.0

HD63303618 HD63303619\*

HD63303621 HD63303622\*

25

25

25

25

70

125

175

70

1

1

Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6F0616 C3 GL61 EC (HD63303579).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

HDG C6F1625 ... GL70 EC HD63303623 HD63303624 HD63303625 HD63303626 HD63303627\*\*

|                      |            | , , ,      |            |            | '           |            |      |        |            |       |
|----------------------|------------|------------|------------|------------|-------------|------------|------|--------|------------|-------|
|                      |            |            | Cut No.    |            |             | Shank      | Burr | head   | Total      |       |
|                      | C3 EC      | C4 EC      | C5 EC      | C6 EC      | ALU EC      | dia.       |      |        | Length     | **    |
| Model No.            |            |            |            |            |             | d2<br>[mm] | d1   | Length | l1<br>[mm] | Pack. |
|                      |            |            | Article No | ) <b>.</b> |             |            | [mm] | [mm]   |            |       |
| Shank dia. 6mm       |            |            |            |            |             |            |      |        |            |       |
| HDG C6F0616 GL50 EC  | HD63303579 | HD63303580 | HD63303581 | HD63303582 | HD63303583  | 6          | 6.0  | 16     | 50         | 1     |
| HDG C6F0616 GL116 EC | HD63303584 | -          | -          | HD63303585 | HD63303586  | 6          | 6.0  | 16     | 116        | 1     |
| HDG C6F0616 GL166 EC | HD63303587 | -          | -          | HD63303588 | HD63303589  | 6          | 6.0  | 16     | 166        | 1     |
| HDG C6F0619 GL55 EC  | -          | -          | -          | HD63303231 | -           | 6          | 6.0  | 19     | 55         | 1     |
| HDG C6F0820 GL65 EC  | HD63303590 | HD63303591 | HD63303592 | HD63303593 | HD63303594  | 6          | 8.0  | 20     | 65         | 1     |
| HDG C6F0820 GL120 EC | HD63303595 | -          | -          | HD63303596 | HD63303597  | 6          | 8.0  | 20     | 120        | 1     |
| HDG C6F0820 GL170 EC | HD63303598 | -          | -          | HD63303599 | HD63303600  | 6          | 8.0  | 20     | 170        | 1     |
| HDG C6F1020 GL65 EC  | HD63303601 | HD63303602 | HD63303603 | HD63303604 | HD63303605* | 6          | 10.0 | 20     | 65         | 1     |
| HDG C6F1020 GL120 EC | HD63303606 | -          | -          | HD63303607 | HD63303608* | 6          | 10.0 | 20     | 120        | 1     |
| HDG C6F1020 GL170 EC | HD63303609 | -          | -          | HD63303610 | HD63303611* | 6          | 10.0 | 20     | 170        | 1     |
| HDG C6F1225 GL65 EC  | -          | -          | -          | HD63303217 | -           | 6          | 12.0 | 25     | 65         | 1     |

Remark HD63303605\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6F1020 ALU6T GL65 EC (HD63303605)

HD63303608\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6F1020 ALU6T GL120 EC (HD63303608)

HD63303611\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6F1020 ALU6T GL170 EC (HD63303611)

HD63303616\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6F1225 ALU6T GL70 EC (HD63303616)

HD63303622\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6F1225 ALU6T GL125 EC (HD63303622)

HD63303627\*\* -- Cut number is 8, the accurate model no.(art. no.) is HDG C6F1625 ALU6T GL175 EC (HD63303627)

HDG C6F1225 ... GL125 EC HD63303617

HDG C6F1225 ... GL175 EC HD63303620

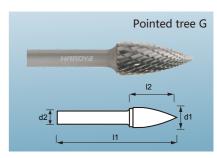


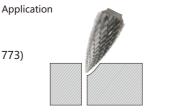
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3G0306 C3 GL38 (HD63301773) Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

| Cut No.           |            |            |            |            |            | Burr head |        | Total      |       |
|-------------------|------------|------------|------------|------------|------------|-----------|--------|------------|-------|
|                   | С3         | C4         | <b>C</b> 5 | C6         | dia.       |           |        | Length     | **    |
| Model No.         |            |            |            |            | d2<br>[mm] | Dia.      | Length | l1<br>[mm] | Pack. |
|                   |            | Art        | icle No.   |            |            | [mm]      | [mm]   |            |       |
| Shank dia. 3mm    |            |            |            |            |            |           |        |            |       |
| HDG C3G0306 GL38  | HD63301773 | HD63301774 | HD63301775 | HD63301776 | 3          | 3.0       | 6      | 38         | 1     |
| HDG C3G0309 GL38  | HD63301777 | HD63301778 | HD63301779 | HD63301780 | 3          | 3.0       | 9.5    | 38         | 1     |
| HDG C3G0313 GL38  | HD63301781 | HD63301782 | HD63301783 | HD63301784 | 3          | 3.0       | 12.7   | 38         | 1     |
| HDG C3G0314 GL75  | -          | -          | -          | HD63303201 | 3          | 3.0       | 14     | 75         | 1     |
| HDG C3G0314 GL100 | -          | -          | -          | HD63303885 | 3          | 3.0       | 14     | 100        | 1     |
| HDG C3G0513 GL51  | -          | -          | -          | HD63303964 | 3          | 5.0       | 12.7   | 51         | 1     |
| HDG C3G0613 GL50  | -          | -          | -          | HD63301380 | 3          | 6.0       | 13     | 50         | 1     |

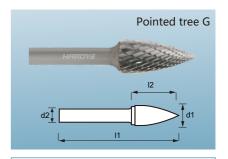
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.

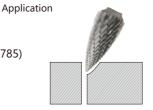












Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6G0616 C3 GL61 (HD6330 1785)

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                   |            | C          | ut No.     |            | Shank      | Shank Burr he |        | Total      |       |
|-------------------|------------|------------|------------|------------|------------|---------------|--------|------------|-------|
|                   | C3         | C4         | <b>C</b> 5 | C6         | dia.       |               |        | Length     | **    |
| Model No.         |            |            |            |            | d2<br>[mm] | Dia.          | Length | I1<br>[mm] | Pack. |
|                   |            | Art        | ticle No.  |            |            | [mm]          | [mm]   |            |       |
| Shank dia. 6mm    |            |            |            |            |            |               |        |            |       |
| HDG C6G0616 GL50  | HD63301785 | HD63301786 | HD63301787 | HD63301788 | 6          | 6.0           | 16     | 50         | 1     |
| HDG C6G0616 GL116 | HD63301789 | -          | -          | HD63301790 | 6          | 6.0           | 16     | 116        | 1     |
| HDG C6G0616 GL166 | HD63301791 | -          | -          | HD63301792 | 6          | 6.0           | 16     | 166        | 1     |
| HDG C6G0820 GL65  | HD63301793 | HD63301794 | HD63301795 | HD63301796 | 6          | 8.0           | 20     | 65         | 1     |
| HDG C6G0820 GL120 | HD63301797 | -          | -          | HD63301798 | 6          | 8.0           | 20     | 120        | 1     |
| HDG C6G0820 GL170 | HD63301799 | -          | -          | HD63301800 | 6          | 8.0           | 20     | 170        | 1     |
| HDG C6G1020 GL65  | HD63301801 | HD63301802 | HD63301803 | HD63301804 | 6          | 10.0          | 20     | 65         | 1     |
| HDG C6G1020 GL120 | HD63301805 | -          | -          | HD63301806 | 6          | 10.0          | 20     | 120        | 1     |
| HDG C6G1020 GL170 | HD63301807 | -          | -          | HD63301808 | 6          | 10.0          | 20     | 170        | 1     |
| HDG C6G1225 GL70  | HD63301809 | HD63301810 | HD63301811 | HD63301812 | 6          | 12.0          | 25     | 70         | 1     |
| HDG C6G1225 GL125 | HD63301813 | -          | -          | HD63301814 | 6          | 12.0          | 25     | 125        | 1     |
| HDG C6G1225 GL175 | HD63301815 | -          | -          | HD63301816 | 6          | 12.0          | 25     | 175        | 1     |
| HDG C6G1625 GL70  | HD63301817 | HD63301818 | HD63301819 | HD63301820 | 6          | 16.0          | 25     | 70         | 1     |

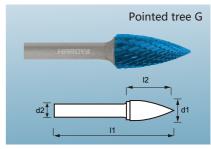


 $<sup>^{\</sup>star}$  Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Application

Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3G0306 C3 GL38 EC (HD63303628) Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                     |             | Cı         | ut No.     |            | Shank      | Burr head          |        | Total  |       |
|---------------------|-------------|------------|------------|------------|------------|--------------------|--------|--------|-------|
|                     | C3 EC       | C4 EC      | C5 EC      | C6 EC      | dia.       |                    |        | Length | 22    |
| Model No.           |             |            |            |            | d2<br>[mm] | Dia.<br>d1<br>[mm] | Length | [mm]   | Pack. |
|                     | Article No. |            |            |            |            |                    | [mm]   |        |       |
| Shank dia. 3mm      |             |            |            |            |            |                    |        |        |       |
| HDG C3G0306 GL38 EC | HD63303628  | HD63303629 | HD63303630 | HD63303631 | 3          | 3.0                | 6      | 38     | 1     |
| HDG C3G0309 GL38 EC | HD63303632  | HD63303633 | HD63303634 | HD63303635 | 3          | 3.0                | 9.5    | 38     | 1     |
| HDG C3G0313 GL38 EC | HD63303636  | HD63303637 | HD63303638 | HD63303639 | 3          | 3.0                | 12.7   | 38     | 1     |
| HDG C3G0314 GL75 EC | -           | -          | -          | HD63303213 | 3          | 3.0                | 14     | 75     | 1     |
| HDG C3G0513 GL51 EC | -           | -          | _          | HD63303971 | 3          | 5.0                | 12.7   | 51     | 1     |

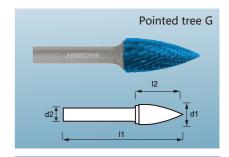
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











HD63303640) speed.

Application

Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6G0616 C3 GL61 EC (HD6\\$303640) Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                      | Cut No.    |                         |            |                   |        | Burr head |       | Total<br>Length |   |
|----------------------|------------|-------------------------|------------|-------------------|--------|-----------|-------|-----------------|---|
| Model No.            | C3 EC      | C3 EC C4 EC C5 EC C6 EC |            | <b>dia.</b><br>d2 |        |           | 11    | <b>\$</b>       |   |
| Wodel No.            |            |                         | [mm]       | d1                | Length | [mm]      | Pack. |                 |   |
|                      |            |                         | [mm]       | [mm]              |        |           |       |                 |   |
| Shank dia. 6mm       |            |                         |            |                   |        |           |       |                 |   |
| HDG C6G0616 GL50 EC  | HD63303640 | HD63303641              | HD63303642 | HD63303643        | 6      | 6.0       | 16    | 50              | 1 |
| HDG C6G0616GL116 EC  | HD63303644 | -                       | -          | HD63303645        | 6      | 6.0       | 16    | 116             | 1 |
| HDG C6G0616GL166 EC  | HD63303646 | -                       | -          | HD63303647        | 6      | 6.0       | 16    | 166             | 1 |
| HDG C6G0820 GL65 EC  | HD63303648 | HD63303649              | HD63303650 | HD63303651        | 6      | 8.0       | 20    | 65              | 1 |
| HDG C6G0820 GL120 EC | HD63303652 | -                       | -          | HD63303653        | 6      | 8.0       | 20    | 120             | 1 |
| HDG C6G0820 GL170 EC | HD63303654 | -                       | -          | HD63303655        | 6      | 8.0       | 20    | 170             | 1 |
| HDG C6G1020 GL65 EC  | HD63303656 | HD63303657              | HD63303658 | HD63303659        | 6      | 10.0      | 20    | 65              | 1 |
| HDG C6G1020 GL120 EC | HD63303660 | -                       | -          | HD63303661        | 6      | 10.0      | 20    | 120             | 1 |
| HDG C6G1020 GL170 EC | HD63303662 | -                       | -          | HD63303663        | 6      | 10.0      | 20    | 170             | 1 |
| HDG C6G1225 GL70 EC  | HD63303664 | HD63303665              | HD63303666 | HD63303667        | 6      | 12.0      | 25    | 70              | 1 |
| HDG C6G1225 GL125 EC | HD63303668 | -                       | -          | HD63303669        | 6      | 12.0      | 25    | 125             | 1 |
| HDG C6G1225 GL175 EC | HD63303670 | -                       | -          | HD63303671        | 6      | 12.0      | 25    | 175             | 1 |
| HDG C6G1625 GL70 EC  | HD63303672 | HD63303673              | HD63303674 | HD63303675        | 6      | 16.0      | 25    | 70              | 1 |

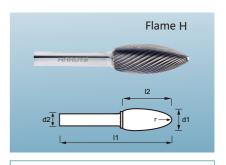


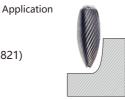
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3H0306 C3 GL38 (HD63301821)

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                  |            | Cı         | ıt No.     |            | Shank      | Burr head |        | Total      |       |
|------------------|------------|------------|------------|------------|------------|-----------|--------|------------|-------|
|                  | С3         | C4         | <b>C</b> 5 | C6         | dia.       |           |        | Length     | **    |
| Model No.        |            |            |            |            | d2<br>[mm] | Dia.      | Length | I1<br>[mm] | Pack. |
|                  |            | Art        | icle No.   |            |            | [mm]      | [mm]   |            |       |
| Shank dia. 3mm   |            |            |            |            |            |           |        |            |       |
| HDG C3H0306 GL38 | HD63301821 | HD63301822 | HD63301823 | HD63301824 | 3          | 3.0       | 6      | 38         | 1     |
| Shank dia. 6mm   |            |            |            |            |            |           |        |            |       |
| HFG C6H0618 GL63 | HD63301825 | HD63301826 | HD63301827 | HD63301828 | 6          | 6.0       | 18     | 63         | 1     |
| HFG C6H0820 GL65 | HD63301829 | HD63301830 | HD63301831 | HD63301832 | 6          | 8.0       | 20     | 65         | 1     |
| HFG C6H1025 GL70 | HD63301833 | HD63301834 | HD63301835 | HD63301836 | 6          | 10.0      | 25     | 70         | 1     |
| HFG C6H1232 GL77 | HD63301837 | HD63301838 | HD63301839 | HD63301840 | 6          | 12.0      | 32     | 77         | 1     |
| HFG C6H1636 GL81 | HD63301841 | HD63301842 | HD63301843 | HD63301844 | 6          | 16.0      | 36     | 81         | 1     |

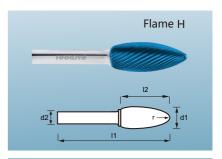
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Application
303676)

Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3H0306 C3 GL38 EC (HD63303676) Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                     |            | Cı         | ıt No.     |            | Shank      | Burr head |        | Total  |       |
|---------------------|------------|------------|------------|------------|------------|-----------|--------|--------|-------|
|                     | C3 EC      | C4 EC      | C5 EC      | C6 EC      | dia.       |           |        | Length | 22    |
| Model No.           |            |            |            |            | d2<br>[mm] | d1        | Length | [mm]   | Pack. |
|                     |            | Art        | icle No.   |            |            | [mm]      | [mm]   |        |       |
| Shank dia. 3mm      |            |            |            |            |            |           |        |        |       |
| HDG C3H0306 GL38 EC | HD63303676 | HD63303677 | HD63303678 | HD63303679 | 3          | 3.0       | 6      | 38     | 1     |
| Shank dia. 6mm      |            |            |            |            |            |           |        |        |       |
| HFG C6H0618 GL63 EC | HD63303680 | HD63303681 | HD63303682 | HD63303683 | 6          | 6.0       | 18     | 63     | 1     |
| HFG C6H0820 GL65 EC | HD63303684 | HD63303685 | HD63303686 | HD63303687 | 6          | 8.0       | 20     | 65     | 1     |
| HFG C6H1025 GL70 EC | HD63303688 | HD63303689 | HD63303690 | HD63303691 | 6          | 10.0      | 25     | 70     | 1     |
| HFG C6H1232 GL77 EC | HD63303692 | HD63303693 | HD63303694 | HD63303695 | 6          | 12.0      | 32     | 77     | 1     |
| HFG C6H1636 GL81 EC | HD63303696 | HD63303697 | HD63303698 | HD63303699 | 6          | 16.0      | 36     | 81     | 1     |

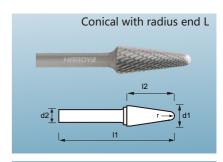


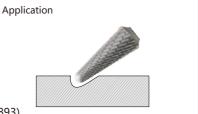
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3L0310 C3 GL38 (HD63301893).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

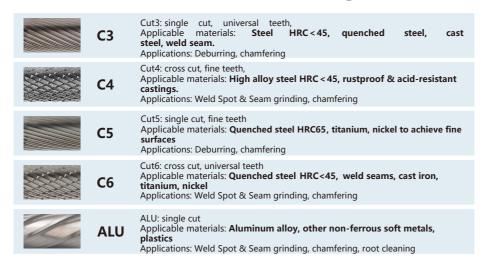
|                  | Cut No.     |            |            |            |     |            |      | head   | Total      |     |       |
|------------------|-------------|------------|------------|------------|-----|------------|------|--------|------------|-----|-------|
|                  | С3          | C4         | C5         | C6         | ALU | dia.       |      |        | Length     | Con | 22    |
| Model No.        |             |            |            |            |     | d2<br>[mm] | d1   | Length | I1<br>[mm] | α   | Pack. |
|                  | Article No. |            |            |            |     |            | [mm] | [mm]   |            |     |       |
| Shank dia. 3mm   |             |            |            |            |     |            |      |        |            |     |       |
| HDG C3L0310 GL38 | HD63301893  | HD63301894 | HD63301895 | HD63301896 | -   | 3          | 3.0  | 9.5    | 38         | 10° | 1     |
| HDG C3L0313 GL38 | HD63301897  | HD63301898 | HD63301899 | HD63301900 | -   | 3          | 3.0  | 12.7   | 38         | 8°  | 1     |

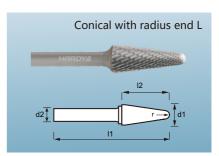
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.













Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6L0616 C3 GL61 (HD63301901).

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                   | C3         |             |            | Shank<br>dia. | Burr         | head       | Total<br>Length | Con          |            |       |       |
|-------------------|------------|-------------|------------|---------------|--------------|------------|-----------------|--------------|------------|-------|-------|
| Model No.         | C3         | C4          | <u>C5</u>  | Co            | ALU          | d2<br>[mm] | Dia.            | Length<br>12 | l1<br>[mm] | icity | Pack. |
|                   |            | Article No. |            |               |              |            | [mm]            | [mm]         |            |       |       |
| Shank dia. 6mm    |            |             |            |               |              |            |                 |              |            |       |       |
| HDG C6L0616 GL61  | HD63301901 | HD63301902  | HD63301903 | HD63301904    | HD63301905   | 6          | 6.0             | 16           | 61         | 14°   | 1     |
| HDG C6L0616 GL116 | HD63301906 | -           | -          | HD63301907    | HD63301908   | 6          | 6.0             | 16           | 116        | 14°   | 1     |
| HDG C6L0616 GL166 | HD63301909 | -           | -          | HD63301910    | HD63301911   | 6          | 6.0             | 16           | 166        | 14°   | 1     |
| HDG C6L0822 GL67  | HD63301912 | HD63301913  | HD63301914 | HD63301915    | HD63301916   | 6          | 8.0             | 22           | 67         | 14°   | 1     |
| HDG C6L0822 GL122 | HD63301917 | -           | -          | HD63301918    | HD63301919   | 6          | 8.0             | 22           | 122        | 14°   | 1     |
| HDG C6L0822 GL172 | HD63301920 | -           | -          | HD63301921    | HD63301922   | 6          | 8.0             | 22           | 172        | 14°   | 1     |
| HDG C6L1025 GL70  | HD63301923 | HD63301924  | HD63301925 | HD63301383    | HD63301410*  | 6          | 10.0            | 25           | 70         | 14°   | 1     |
| HDG C6L1028 GL128 | HD63301926 | -           | -          | HD63301927    | HD63301928*  | 6          | 10.0            | 28           | 128        | 14°   | 1     |
| HDG C6L1028 GL178 | HD63301929 | -           | -          | HD63301930    | HD63301931*  | 6          | 10.0            | 28           | 178        | 14°   | 1     |
| HDG C6L1228 GL76  | HD63301932 | HD63301933  | HD63301934 | HD63301935    | HD63301936*  | 6          | 12.0            | 28           | 76         | 14°   | 1     |
| HDG C6L1230 GL130 | HD63301937 | -           | -          | HD63301938    | HD63301939*  | 6          | 12.0            | 30           | 130        | 14°   | 1     |
| HDG C6L1230 GL180 | HD63301940 | -           | -          | HD63301941    | HD63301942*  | 6          | 12.0            | 30           | 180        | 14°   | 1     |
| HDG C6L1633 GL78  | HD63301943 | HD63301944  | HD63301945 | HD63301946    | HD63301411** | 6          | 16.0            | 33           | 78         | 14°   | 1     |

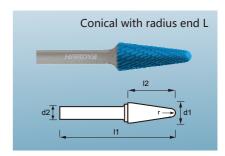


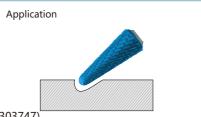
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.





|       | C3 EC  | Cut3 EC, with coating, single cut, universal teeth, Applicable materials: Steel HRC < 45, quenched steel, cast steel, welds seams Applications: Deburring, chamfering                       |
|-------|--------|---|
|       | C4 EC  | Cut4 EC, with coating, cross cut, fine teeth, Applicable materials: High alloy steel HRC < 45, rust proof and acid resistant castings. Applications: Weld Spot & Seam grinding, Chamfering  |
|       | C5 EC  | Cut5 EC, with coating, single cut, fine teeth, Applicable materials: Quenched steel HRC65, titanium, nickel, to achieve fine surfaces Applications: Deburring, chamfering                   |
| 10000 | C6 EC  | Cut6 EC, with coating, cross cut, universal teeth, Applicable materials: Quenched steel HRC<45, weld seams, cast iron, titanium, nickel Applications: Weld Spot & Seam grinding, Chamfering |
|       | ALU EC | ALU EC, single cut, Applicable materials: Aluminum alloy, other non-ferrous soft metals, plastics Applications: Weld Spot & Seam grinding, chamfering, root cleaning                        |





Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3L0310 C3 GL38 EC (HD63303747). Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                     |            | Cut No.    |             |            |        |            | Burr | head         | Total      |     |       |
|---------------------|------------|------------|-------------|------------|--------|------------|------|--------------|------------|-----|-------|
|                     | C3 EC      | C4 EC      | C5 EC       | C6 EC      | ALU EC | dia.       |      |              | Length     | Con | 22    |
| Model No.           |            |            |             |            |        | d2<br>[mm] | d1   | Length<br> 2 | l1<br>[mm] | α   | Pack. |
|                     |            |            | Article No. |            |        |            | [mm] | [mm]         |            |     |       |
| Shank dia. 3mm      |            |            |             |            |        |            |      |              |            |     |       |
| HDG C3L0310 GL38 EC | HD63303747 | HD63303748 | HD63303749  | HD63303750 | -      | 3          | 3.0  | 9.5          | 38         | 10° | 1     |
| HDG C3L0313 GL38 EC | HD63303751 | HD63303752 | HD63303753  | HD63303754 | -      | 3          | 3.0  | 12.7         | 38         | 8°  | 1     |

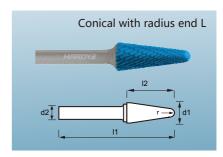
 $<sup>^\</sup>star$  Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.

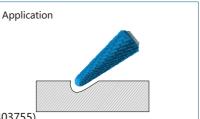






| C3 EC  | Cut3 EC, with coating, single cut, universal teeth, Applicable materials: Steel HRC < 45, quenched steel, cast steel, welds seams Applications: Deburring, chamfering                       |
|--------|---|
| C4 EC  | Cut4 EC, with coating, cross cut, fine teeth, Applicable materials: High alloy steel HRC < 45, rust proof and acid resistant castings. Applications: Weld Spot & Seam grinding, Chamfering  |
| C5 EC  | Cut5 EC, with coating, single cut, fine teeth, Applicable materials: Quenched steel HRC65, titanium, nickel, to achieve fine surfaces Applications: Deburring, chamfering                   |
| C6 EC  | Cut6 EC, with coating, cross cut, universal teeth, Applicable materials: Quenched steel HRC<45, weld seams, cast iron, titanium, nickel Applications: Weld Spot & Seam grinding, Chamfering |
| ALU EC | ALU EC, single cut, Applicable materials: Aluminum alloy, other non-ferrous soft metals, plastics Applications: Weld Spot & Seam grinding, chamfering, root cleaning                        |





Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6L0616 C3 GL61 EC (HD63303755). Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                      |            |            | Cut N      | lo.        |              | Shank Burr |      | Burr head    |            | Carr      |           |
|----------------------|------------|------------|------------|------------|--------------|------------|------|--------------|------------|-----------|-----------|
|                      | C3 EC      | C4 EC      | C5 EC      | C6 EC      | ALU EC       |            |      |              | Length     | Con icity | <b>\$</b> |
| Model No.            |            |            |            |            |              | d2<br>[mm] | Dia. | Length<br> 2 | I1<br>[mm] | α         | Pack.     |
|                      |            |            | Article    | No.        |              |            | [mm] | [mm]         |            |           |           |
| Shank dia. 6mm       |            |            |            |            |              |            |      |              |            |           |           |
| HDG C6L0616 GL61 EC  | HD63303755 | HD63303756 | HD63303757 | HD63303758 | HD63303759   | 6          | 6.0  | 16           | 61         | 14°       | 1         |
| HDG C6L0616 GL116 EC | HD63303760 | -          | -          | HD63303761 | HD63303762   | 6          | 6.0  | 16           | 116        | 14°       | 1         |
| HDG C6L0616 GL166 EC | HD63303763 | -          | -          | HD63303764 | HD63303765   | 6          | 6.0  | 16           | 166        | 14°       | 1         |
| HDG C6L0822 GL67 EC  | HD63303766 | HD63303767 | HD63303768 | HD63303769 | HD63303770   | 6          | 8.0  | 22           | 67         | 14°       | 1         |
| HDG C6L0822 GL122 EC | HD63303771 | -          | -          | HD63303772 | HD63303773   | 6          | 8.0  | 22           | 122        | 14°       | 1         |
| HDG C6L0822 GL172 EC | HD63303774 | -          | -          | HD63303775 | HD63303776   | 6          | 8.0  | 22           | 172        | 14°       | 1         |
| HDG C6L1025 GL70 EC  | HD63303777 | HD63303778 | HD63303779 | HD63303780 | HD63303781*  | 6          | 10.0 | 25           | 70         | 14°       | 1         |
| HDG C6L1028 GL128 EC | HD63303782 | -          | -          | HD63303783 | HD63303784*  | 6          | 10.0 | 28           | 128        | 14°       | 1         |
| HDG C6L1028 GL178 EC | HD63303785 | -          | -          | HD63303786 | HD63303787*  | 6          | 10.0 | 28           | 178        | 14°       | 1         |
| HDG C6L1228 GL76 EC  | HD63303788 | HD63303789 | HD63303790 | HD63303791 | HD63303792*  | 6          | 12.0 | 28           | 76         | 14°       | 1         |
| HDG C6L1230 GL130 EC | HD63303793 | -          | -          | HD63303794 | HD63303795*  | 6          | 12.0 | 30           | 130        | 14°       | 1         |
| HDG C6L1230 GL180 EC | HD63303796 | -          | -          | HD63303797 | HD63303798*  | 6          | 12.0 | 30           | 180        | 14°       | 1         |
| HDG C6L1633 GL78 EC  | HD63303799 | HD63303800 | HD63303801 | HD63303802 | HD63303803** | 6          | 16.0 | 33           | 78         | 14°       | 1         |

Remark HD63303781\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6L1025 ALU6T GL70 EC (HD63303781)

HD63303784\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6L1028 ALU6T GL128 EC (HD63303784)

HD63303787\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6L1028 ALU6T GL178 EC (HD63303787)

HD63303792\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6L1228 ALU6T GL76 EC (HD63303792)

HD63303795\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6L1230 ALU6T GL130 EC (HD63303795)

HD63303798\* -- Cut number is 6, the accurate model no.(art. no.) is HDG C6L1230 ALU6T GL180 EC (HD63303798)

HD63303803\*\* -- Cut number is 8, the accurate model no.(art. no.) is HDG C6L1633 ALU8T GL78 EC (HD63303803)

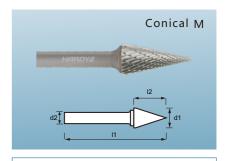


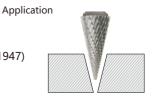
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3M0309 C3 GL38 (HD63301947) Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                  |            | Cı         |            | Shank      | Burr       | head | Total  |            |       |
|------------------|------------|------------|------------|------------|------------|------|--------|------------|-------|
|                  | C3         | <b>C</b> 4 | <b>C</b> 5 | C6         | dia.       |      |        | Length     | **    |
| Model No.        |            |            |            |            | d2<br>[mm] | Dia. | Length | l1<br>[mm] | Pack. |
|                  |            | Art        | icle No.   |            |            | [mm] | [mm]   |            |       |
| Shank dia. 3mm   |            |            |            |            |            |      |        |            |       |
| HDG C3M0309 GL38 | HD63301947 | HD63301948 | HD63301949 | HD63301371 | 3          | 3.0  | 8.9    | 38         | 1     |
| HDG C3M0311 GL38 | HD63301372 | HD63301950 | HD63301951 | HD63301373 | 3          | 3.0  | 11     | 38         | 1     |
| HDG C3M0316 GL38 | HD63301952 | HD63301953 | HD63301954 | HD63301374 | 3          | 3.0  | 16     | 38         | 1     |
| HDG C3M0613 GL51 | -          | -          | -          | HD63303966 | 3          | 6.3  | 12.7   | 51         | 1     |
| Shank dia. 6mm   |            |            |            |            |            |      |        |            |       |
| HDG C6M0613 GL58 | HD63301955 | HD63301956 | HD63301957 | HD63301958 | 6          | 6.0  | 12.7   | 58         | 1     |
| HDG C6M0619 GL64 | HD63301959 | HD63301960 | HD63301961 | HD63301962 | 6          | 6.0  | 19     | 64         | 1     |
| HDG C6M0625 GL70 | HD63301963 | HD63301964 | HD63301965 | HD63301966 | 6          | 6.0  | 25     | 70         | 1     |
| HDG C6M0818 GL63 | HD63301967 | HD63301968 | HD63301969 | HD63301970 | 6          | 8.0  | 18     | 63         | 1     |
| HDG C6M1020 GL65 | HD63301971 | HD63301972 | HD63301973 | HD63301974 | 6          | 10.0 | 20     | 65         | 1     |
| HDG C6M1225 GL70 | HD63301975 | HD63301976 | HD63301977 | HD63301978 | 6          | 12.0 | 25     | 70         | 1     |
| HDG C6M1625 GL70 | HD63301979 | HD63301980 | HD63301981 | HD63301982 | 6          | 16.0 | 25     | 70         | 1     |

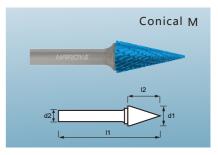
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.

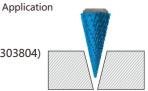












Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3M0309 C3 GL38 EC (HD63303804) Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                     |            | Cı         | ıt No.     |            | Shank      | Burr | head   | Total      |       |
|---------------------|------------|------------|------------|------------|------------|------|--------|------------|-------|
|                     | C3 EC      | C4 EC      | C5 EC      | C6 EC      | dia.       |      |        | Length     | **    |
| Model No.           |            |            |            |            | d2<br>[mm] | Dia. | Length | l1<br>[mm] | Pack. |
|                     |            | Art        | icle No.   |            |            | [mm] | [mm]   |            |       |
| Shank dia. 3mm      |            |            |            |            |            |      |        |            |       |
| HDG C3M0309 GL38 EC | HD63303804 | HD63303805 | HD63303806 | HD63303807 | 3          | 3.0  | 8.9    | 38         | 1     |
| HDG C3M0311 GL38 EC | HD63303808 | HD63303809 | HD63303810 | HD63303811 | 3          | 3.0  | 11     | 38         | 1     |
| HDG C3M0316 GL38 EC | HD63301415 | HD63303812 | HD63303813 | HD63303814 | 3          | 3.0  | 16     | 38         | 1     |
| HDG C3M0613 GL51 EC | -          | -          | -          | HD63303972 | 3          | 6.3  | 12.7   | 51         | 1     |
| Shank dia. 6mm      |            |            |            |            |            |      |        |            |       |
| HDG C6M0613 GL58 EC | HD63303815 | HD63303816 | HD63303817 | HD63303818 | 6          | 6.0  | 12.7   | 58         | 1     |
| HDG C6M0619 GL64 EC | HD63303819 | HD63303820 | HD63303821 | HD63303822 | 6          | 6.0  | 19     | 64         | 1     |
| HDG C6M0625 GL70 EC | HD63303823 | HD63303824 | HD63303825 | HD63303826 | 6          | 6.0  | 25     | 70         | 1     |
| HDG C6M0818 GL63 EC | HD63303827 | HD63303828 | HD63303829 | HD63303830 | 6          | 8.0  | 18     | 63         | 1     |
| HDG C6M1020 GL65 EC | HD63303831 | HD63303832 | HD63303833 | HD63303834 | 6          | 10.0 | 22     | 65         | 1     |
| HDG C6M1225 GL70 EC | HD63303835 | HD63303836 | HD63303837 | HD63303838 | 6          | 12.0 | 25     | 70         | 1     |
| HDG C6M1625 GL70 EC | HD63303839 | HD63303840 | HD63303841 | HD63303842 | 6          | 16.0 | 25     | 70         | 1     |

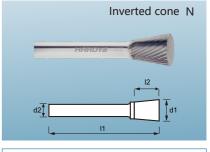


<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3N0203 C3 GL38 (HD6330 1983)

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                  |            | Cı         | ut No.     |            | Shank      | ank Burr head |        | Total      |              |       |
|------------------|------------|------------|------------|------------|------------|---------------|--------|------------|--------------|-------|
|                  | C3         | C4         | <b>C</b> 5 | C6         | dia.       |               |        | Length     | Con<br>icity | **    |
| Model No.        |            | CACAGO A   |            |            | d2<br>[mm] | Dia.          | Length | I1<br>[mm] | α            | Pack. |
|                  |            | Art        | icle No.   |            |            | [mm]          | [mm]   |            |              |       |
| Shank dia. 3mm   |            |            |            |            |            |               |        |            |              |       |
| HDG C3N0203 GL38 | HD63301983 | HD63301984 | HD63301985 | HD63301986 | 3          | 2.5           | 3      | 38         | 15°          | 1     |
| HDG C3N0304 GL38 | HD63301987 | HD63301988 | HD63301989 | HD63301990 | 3          | 3.0           | 4      | 38         | 15°          | 1     |
| Shank dia. 6mm   |            |            |            |            |            |               |        |            |              |       |
| HDG C6N0608 GL53 | HD63301991 | HD63301992 | HD63301993 | HD63301994 | 6          | 6             | 8      | 53         | 15°          | 1     |
| HDG C6N1010 GL53 | HD63301995 | HD63301996 | HD63301997 | HD63301998 | 6          | 9.5           | 9.5    | 53         | 15°          | 1     |
| HDG C6N1212 GL57 | HD63301999 | HD63303239 | HD63303240 | HD63303241 | 6          | 12.7          | 12.7   | 57         | 15°          | 1     |
| HDG C6N1619 GL64 | HD63303242 | HD63303243 | HD63303244 | HD63303245 | 6          | 16.0          | 19     | 64         | 15°          | 1     |

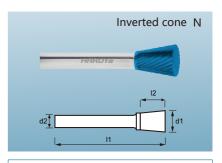
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.













Application

Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3N0203 C3 GL38 EC (HD6\$303843) Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                     | C3 EC      | C4 EC      | ut No.<br>C5 EC | C6 EC      | Shank<br>dia. |      |        | Total<br>Length | Con        |       |
|---------------------|------------|------------|-----------------|------------|---------------|------|--------|-----------------|------------|-------|
| Model No.           |            |            |                 | 202        | d2<br>[mm]    | d1   | Length | I1<br>[mm]      | icity<br>α | Pack. |
|                     |            | Art        | icle No.        |            |               | [mm] | [mm]   |                 |            |       |
| Shank dia. 3mm      |            |            |                 |            |               |      |        |                 |            |       |
| HDG C3N0203 GL38 EC | HD63303843 | HD63303844 | HD63303845      | HD63303846 | 3             | 2.5  | 3      | 38              | 15°        | 1     |
| HDG C3N0304 GL38 EC | HD63303847 | HD63303848 | HD63303849      | HD63303850 | 3             | 3.0  | 4      | 38              | 15°        | 1     |
| Shank dia. 6mm      |            |            |                 |            |               |      |        |                 |            |       |
| HDG C6N0608 GL53 EC | HD63303851 | HD63303852 | HD63303853      | HD63303854 | 6             | 6    | 8      | 53              | 15°        | 1     |
| HDG C6N1010 GL53 EC | HD63303855 | HD63303856 | HD63303857      | HD63303858 | 6             | 9.5  | 9.5    | 53              | 15°        | 1     |
| HDG C6N1212 GL57 EC | HD63303859 | HD63303860 | HD63303861      | HD63303862 | 6             | 12.7 | 12.7   | 57              | 15°        | 1     |
| HDG C6N1619 GL64 EC | HD63303863 | HD63303864 | HD63303865      | HD63303866 | 6             | 16.0 | 19     | 64              | 15°        | 1     |

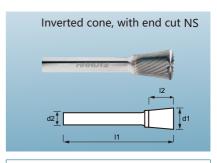


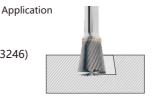
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6NS0608 C3 GL53 (HD63303246) Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                   |            | Cu         | ıt No.     |            | Shank      | Shank Burr |        | Total      |     |       |
|-------------------|------------|------------|------------|------------|------------|------------|--------|------------|-----|-------|
|                   | С3         | C4         | <b>C</b> 5 | C6         | dia.       |            |        | Length     | Con | 22    |
| Model No.         |            |            |            | 412-912    | d2<br>[mm] | Dia.       | Length | l1<br>[mm] | α   | Pack. |
|                   |            | Art        | icle No.   |            |            | [mm]       | [mm]   |            |     |       |
| Shank dia. 6mm    |            |            |            |            |            |            |        |            |     |       |
| HDG C6NS0608 GL53 | HD63303246 | HD63303247 | HD63303248 | HD63303249 | 6          | 6          | 8      | 53         | 15° | 1     |
| HDG C6NS1010 GL53 | HD63303250 | HD63303251 | HD63303252 | HD63303253 | 6          | 9.5        | 9.5    | 53         | 15° | 1     |
| HDG C6NS1212 GL57 | HD63303254 | HD63303255 | HD63303256 | HD63303257 | 6          | 12.7       | 12.7   | 57         | 15° | 1     |
| HDG C6NS1619 GL64 | HD63303258 | HD63303259 | HD63303260 | HD63303261 | 6          | 16.0       | 19     | 64         | 15° | 1     |

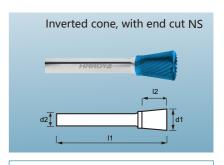
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.

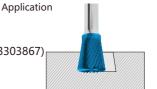












Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C6NS0608 C3 GL53 EC (HD63303867) Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                      | C3 EC      | Cut        | : No.<br>C5 EC | C6 EC      | Shank dia.                  | Burr   | head       | Total<br>Length | Con   |   |
|----------------------|------------|------------|----------------|------------|-----------------------------|--------|------------|-----------------|-------|---|
| Model No.            |            | C4 EC      | es le          | CO 10      | d2 <b>Dia.</b> [mm] d1 [mm] | Length | 11<br>[mm] | icity<br>α      | Pack. |   |
|                      |            |            | [mm]           | [mm]       |                             |        |            |                 |       |   |
| Shank dia. 6mm       |            |            |                |            |                             |        |            |                 |       |   |
| HDG C6NS0608 GL53 EC | HD63303867 | HD63303868 | HD63303869     | HD63303870 | 6                           | 6      | 8          | 53              | 15°   | 1 |
| HDG C6NS1010 GL53 EC | HD63303871 | HD63303872 | HD63303873     | HD63303874 | 6                           | 9.5    | 9.5        | 53              | 15°   | 1 |
| HDG C6NS1212 GL57 EC | HD63303875 | HD63303876 | HD63303877     | HD63303878 | 6                           | 12.7   | 12.7       | 57              | 15°   | 1 |
| HDG C6NS1619 GL64 EC | HD63303879 | HD63303880 | HD63303881     | HD63303882 | 6                           | 16.0   | 19         | 64              | 15°   | 1 |



 $<sup>^{\</sup>star}$  Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3J0302 C3 GL38 (HD63301845)

Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                  |            | Cı   | ıt No.     |            | Shank      | Burr head |        | Total      |     |       |
|------------------|------------|--|------------|------------|------------|-----------|--------|------------|-----|-------|
|                  | C3         | C4   | <b>C</b> 5 | C6         | dia.       |           |        | Length     | Con | **    |
| Model No.        |            | TO AND |            |            | d2<br>[mm] | d1        | Length | I1<br>[mm] | α   | Pack. |
|                  |            | Art  | icle No.   |            |            | [mm]      | [mm]   |            |     |       |
| Shank dia. 3mm   |            |  |            |            |            |           |        |            |     |       |
| HDG C3J0302 GL38 | HD63301845 | HD63301846                                 | HD63301847 | HD63301848 | 3          | 3.0       | 2.5    | 38         | 60° | 1     |
| Shank dia. 6mm   |            |  |            |            |            |           |        |            |     |       |
| HDG C6J0604 GL51 | HD63301849 | HD63301850                                 | HD63301851 | HD63301852 | 6          | 6.0       | 4      | 51         | 60° | 1     |
| HDG C6J0806 GL53 | HD63301853 | HD63301854                                 | HD63301855 | HD63301856 | 6          | 8.0       | 6      | 53         | 60° | 1     |
| HDG C6J1008 GL55 | HD63301857 | HD63301858                                 | HD63301859 | HD63301860 | 6          | 9.5       | 8      | 55         | 60° | 1     |
| HDG C6J1211 GL59 | HD63301861 | HD63301862                                 | HD63301863 | HD63301864 | 6          | 12.7      | 11     | 59         | 60° | 1     |
| HDG C6J1615 GL62 | HD63301865 | HD63301866                                 | HD63301867 | HD63301868 | 6          | 16.0      | 14.5   | 62         | 60° | 1     |

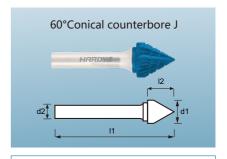
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.

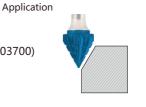












Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3J0302 C3 GL38 EC (HD63J03700) Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                     |            | Cut No.    |            |            |            |      | Burr head |            |     |       |
|---------------------|------------|------------|------------|------------|------------|------|-----------|------------|-----|-------|
|                     | C3 EC      | C4 EC      | C5 EC      | C6 EC      | dia.       |      | 1         | Length     | Con | **    |
| Model No.           |            |            |            |            | d2<br>[mm] | Dia. | Length    | I1<br>[mm] |     | Pack. |
|                     |            | Art        | icle No.   |            |            | [mm] | [mm]      |            |     |       |
| Shank dia. 3mm      |            |            |            |            |            |      |           |            |     |       |
| HDG C3J0302 GL38 EC | HD63303700 | HD63303701 | HD63303702 | HD63303703 | 3          | 3.0  | 2.5       | 38         | 60° | 1     |
| Shank dia. 6mm      |            |            |            |            |            |      |           |            |     |       |
| HDG C6J0604 GL51 EC | HD63303704 | HD63303705 | HD63303706 | HD63303707 | 6          | 6.0  | 4         | 51         | 60° | 1     |
| HDG C6J0806 GL53 EC | HD63303708 | HD63303709 | HD63303710 | HD63303711 | 6          | 8.0  | 6         | 53         | 60° | 1     |
| HDG C6J1008 GL55 EC | HD63303712 | HD63303713 | HD63303714 | HD63303715 | 6          | 9.5  | 8         | 55         | 60° | 1     |
| HDG C6J1211 GL59 EC | HD63303716 | HD63303717 | HD63303718 | HD63303719 | 6          | 12.7 | 11        | 59         | 60° | 1     |
| HDG C6J1615 GL62 EC | HD63303720 | HD63303721 | HD63303722 | HD63303723 | 6          | 16.0 | 14.5      | 62         | 60° | 1     |

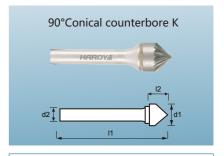


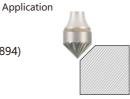
<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.











Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3K0804 C3 GL23 (HD6330\( \beta\)894) Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                  |            | Cı         | ıt No.     |            | Shank Bu   |      | Burr head |            | urr head Tot |       | Total |  |
|------------------|------------|------------|------------|------------|------------|------|-----------|------------|--------------|-------|-------|--|
|                  | C3         | C4         | C5         | C6         | dia.       |      |           | Length     | Con          | **    |       |  |
| Model No.        |            | reserved.  |            |            | d2<br>[mm] | d1   | Length    | I1<br>[mm] | α            | Pack. |       |  |
|                  |            | Art        | icle No.   |            |            | [mm] | [mm]      |            |              |       |       |  |
| Shank dia. 3mm   |            |            |            |            |            |      |           |            |              |       |       |  |
| HDG C3K0301 GL38 | HD63301869 | HD63301870 | HD63301871 | HD63301872 | 3          | 3.0  | 1.5       | 38         | 90°          | 1     |       |  |
| HDG C3K0503 GL42 | HD63303965 | -          | -          | -          | 3          | 5.0  | 2.5       | 42         | 90°          | 1     |       |  |
| HDG C3K0804 GL23 | HD63303894 | -          | -          | -          | 3          | 8.0  | 4.0       | 23         | 90°          | 1     |       |  |
| Shank dia. 6mm   |            |            |            |            |            |      |           |            |              |       |       |  |
| HDG C6K0603 GL50 | HD63301873 | HD63301874 | HD63301875 | HD63301876 | 6          | 6.0  | 3         | 50         | 90°          | 1     |       |  |
| HDG C6K0804 GL51 | HD63301877 | HD63301878 | HD63301879 | HD63301880 | 6          | 8.0  | 4         | 51         | 90°          | 1     |       |  |
| HDG C6K1005 GL52 | HD63301881 | HD63301882 | HD63301883 | HD63301884 | 6          | 9.5  | 4.7       | 52         | 90°          | 1     |       |  |
| HDG C6K1206 GL54 | HD63301885 | HD63301886 | HD63301887 | HD63301888 | 6          | 12.7 | 6.3       | 54         | 90°          | 1     |       |  |
| HDG C6K1608 GL54 | -          | -          | -          | HD63303200 | 6          | 16.0 | 8         | 54         | 90°          | 1     |       |  |
| HDG C6K1608 GL57 | HD63301889 | HD63301890 | HD63301891 | HD63301892 | 6          | 16.0 | 8         | 57         | 90°          | 1     |       |  |

<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.

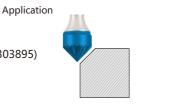








90°Conical counterbore K



Ordering guide: Model no.+required cut no. (art. no.). Example: HDG C3K0804 C3 GL23 EC (HD63303895) Note: C3=Cut3. Please follow the "Operating Speed Guide" to select the applicable speed.

|                     |            | Cı          | ıt No.     |            | Shank      | nk Burr head |              | Total      |              |       |
|---------------------|------------|-------------|------------|------------|------------|--------------|--------------|------------|--------------|-------|
|                     | C3 EC      | C4 EC       | C5 EC      | C6 EC      | dia.       |              |              | Length     | Con<br>icity | **    |
| Model No.           |            |             |            |            | d2<br>[mm] | d1           | Length<br> 2 | I1<br>[mm] | _            | Pack. |
|                     |            | Article No. |            |            |            | [mm]         | [mm]         |            |              |       |
| Shank dia. 3mm      |            |             |            |            |            |              |              |            |              |       |
| HDG C3K0301 GL38 EC | HD63303724 | HD63303725  | HD63303726 | HD63303727 | 3          | 3.0          | 1.5          | 38         | 90°          | 1     |
| HDG C3K0503 GL42 EC | HD63303973 | -           | -          | -          | 3          | 5.0          | 2.5          | 42         | 90°          | 1     |
| HDG C3K0804 GL23 EC | HD63303895 | -           | -          | -          | 3          | 8.0          | 4.0          | 23         | 90°          | 1     |
| Shank dia. 6mm      |            |             |            |            |            |              |              |            |              |       |
| HDG C6K0603 GL50 EC | HD63303728 | HD63303729  | HD63303730 | HD63303731 | 6          | 6.0          | 3            | 50         | 90°          | 1     |
| HDG C6K0804 GL51 EC | HD63303732 | HD63303733  | HD63303734 | HD63303735 | 6          | 8.0          | 4            | 51         | 90°          | 1     |
| HDG C6K1005 GL52 EC | HD63303736 | HD63303737  | HD63303738 | HD63303739 | 6          | 9.5          | 4.7          | 52         | 90°          | 1     |
| HDG C6K1206 GL54 EC | HD63303740 | HD63303741  | HD63303742 | HD63303743 | 6          | 12.7         | 6.3          | 54         | 90°          | 1     |
| HDG C6K1608 GL54 EC | HD63303212 | -           | -          | -          | 6          | 16.0         | 8            | 54         | 90°          | 1     |
| HDG C6K1608 GL57 EC | HD63301414 | HD63303744  | HD63303745 | HD63303746 | 6          | 16.0         | 8            | 57         | 90°          | 1     |



<sup>\*</sup> Operators must wear complete PPE throughout the operation, strictly obey the limitation of speed & tool life, and comply with all grinding safety standards.



# **R&D**, Manufactering locations



